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#### TABLE OF CONTENTS.

Editorial:	
The Blended Rubber from Pará	36 36
Minor Editorial	36
The General Rubber Company	36
	9.0
A New Source of Amazon Rubber	36
[Methods of Extraction-Productive Capacity.]	36
Drawbacks of the Rubber Trade	36
The Rubber Factories of Japan	370
Jottings by an American in Europe—III	37
The India-Rubber Trade in Great Britain. Our Regular Correspondent	373
[State of Trade. A Pneumatic Tire Development. New Rubber Scrap Machine. Uses for Old Rubber. The Red Rubber Scrap. New Flotations. The Decline of Barter. The Swedish Rubber Trade. The Golf Ball Trial. New Workhouse Task. Waterproof Trade in Canada. Devulcanizing Patents. New Firm ]	
New Goods and Specialties in Rubber	378
[The Barker Massage Machine. A Serviceable Ice Creeper. A New Tire Fastening. Duff's Ring Grip for Golf Boots, The "Sure Foot" Rubber Horseshoe. The "Wedge Lap" Robe The Arctic Tongue Shield.] [With 7 Illustrations.]	
Progress in Rubber Planting	37
Recent Rubber Patents	378
Summer Outing of the New England Rubber Club [With I Illustration.]	381
Rubber Interests in Europe	383
[Increase in Capital of the "Continental." Dunlop Tyre Reorganization. New Flotations ]	
Views of Mr. E. V. Carey	384
Obituary[With Portrait of Amasa A. Marks.]	388
Miscellaneous:	
The Ubero Planting Companies.  Maxing Gutta-Percha from Leaves.  New Trade Publications.  The New Consular Reports.  Cuban Imports of Rubber Goods.  India-rubber Goods in Commerce.  Machine for Grinding Rubber Tiling (Illustrated).  Bukit Rajah Rubber Co., Limited.  Combination of Rubber and Metal.  Form for Seamless Rubber Goods.	36: 36: 36: 36: 36: 37: 37: 37: 37: 38:
"Thermalite" in Germany	383
News of the American Rubber Trade	38€
[With a Illustration.]	-
Review of the Grude Rubber Trade	390

## THE BLENDED RUBBER FROM PARA.

THE popular supposition, or more accurately, belief, that "Pará rubber," fine and coarse, is the product solely of trees of the *Hevea* species, is likely to receive a rude shock when the results of the investigations of Professor Henri Jumelle and Dr. Jacques Huber, discussed by Mr. Consul Aymé on another page this month, become better known.

The discovery that there may be and probably is but little really pure Pará rubber (that is, Hevea Pará), but that what the manufacturers have been receiving is made from the mixture of the latices of the Heveas and a Sapium, leads to many interesting speculations. The valuation of Amazonian rubber heretofore has been based very largely upon its dryness, but even then there were not wanting manufacturers to accept or reject certain lots because their experience had taught them that certain physical qualities point to difference in value for specific uses. There have been those, too, who have claimed that the introduction of farinha flour by the rubber gatherer has decidedly injured certain lots.

At the same time, in the face of any such adulteration as that just mentioned, and in spite of the fact that much of the Pará rubber now appears to be the product of a blend, that rubber stands to-day as the unit of value in crude rubber measurement. The question that naturally arises, therefore, is this: Does such a blend produce a better quality of rubber than if the product were wholly from the Hevea Brasiliensis or from the Sapium acuparium?

A careful reading of Dr. Huber's report leaves this point indeterminate, the evidence leaning, however, slightly in the direction of a conclusion that smoked rubber from the Sapium would show less tensile strength than smoked rubber from Hevea. Nor can any particular light be thrown on this interesting subject by the rubber gatherers themselves, who don't know and don't care to know about such differences, or by the white men employed in rubber houses up the Amazon, whose interests do not touch investigation of this sort.

In this connection, it is possible that the belief that the lack of tensile strength in the Pará rubber from the Far East comes from the immaturity of the trees or the method of coagulating may be misleading. It may be that the mixture of the latex of the Sapium with that latex would produce an exact replica of Amazonian Pará. Further than this, Dr. Huber's communication opens up a field for valuable experiment in the blending of the latices of the Castilloa, the Ficus, the Manihot, and many others that would undoubtedly produce interesting results and possibly new grades of rubber of varying values.

It must not be thought that it is only up the Amazon that the latex of various rubber producers is mixed. It is a well known fact that the latices of various kinds of Landolphia are mixed together by the natives, and that the product is not nearly as good as if they were coagulated separately. This, however, is because different kinds need different methods of coagulation, and it is probable that if the coagulation were done by a centrifugal, it would be as

good or even better than any one of the sorts coagulated by native methods. It is true that the *latex* of certain *Lan-dolphias* is worthless from the rubber standpoint, and that its incorporation with that of the valuable species tends to depreciate the value of the resulting product.

Taken as a business proposition, however, the blending of two or more kinds of latex by the irresponsible native gatherer is not to be encouraged, for it opens the door to further adulteration, and even if that were absent and the work done honestly, too much blundering and a decided lack of symmetry is the result. It would be infinitely better for the manufacturer to receive the rubber from each tree separately and do his own blending on the mixing mill.

It is to be hoped that experts the world over will appreciate the importance of Dr. Huber's discovery and that the latex of the Sapium acuparium will at once receive the attention that the latices of other rubber producers have received, and that above all we may know very soon the resin contents of the product of this interesting tree.

Incidentally this discovery contains in it a most important argument in favor of rubber cultivation, for who could for a moment imagine, if the Amazonian product had come from cultivated trees, that the planters could for years have been blending the latex of two different sorts in any proportion that suited a vagrant fancy, and neither the manufacturer of rubber goods, nor the student of the subject, be a particle the wiser.

#### "SIMILIA SIMILIBUS CURANTUR."

"LIKE cures like," the homeopaths say, but the text is very far from enthusiastic acceptance by the rubber trade. Particularly is it controverted in the brands on special goods, and when it comes to the naming of companies, instead of relieving local irritation it induces fever. restlessness and in extreme cases brings on fits-of anger. Looking backward an instance in point was the branding of "Boston Rubber Co." on rubber shoes, which greatly stirred the Boston Rubber Shoe Co., who had never been able to impress the word shoe upon the whole trade. Later came a mechanical concern that took the name "Akron India-Rubber Works" and at once, so it is said, gathered in much mail intended for The B. F. Goodrich Co., who for a long time operated the only "rubber works" in the city of Akron. And now comes a protest and a court decision concerning the names Eureka Fire Hose Co. and Eureka Rubber Manufacturing Co.

Without entering at all into the motives that may lead one concern to choose a name that may be confused with that of a competitor, or rather allowing that the similarity is wholly accidental, it would seem to be fair for those committing such unintentional trespass to rectify their mistake as soon as discovered. A good trade name is a valued possession, and its owner is naturally most jealous of its use. It is quite likely that very little actual harm comes from the one who appears to appropriate it. But it induces bitterness and often lawsuits that are far from friendly. Would it not be good business for those who

are charged with such trespass to select a new name, and say why they did it, and thus get a measure of advertising that otherwise would not have come their way? Of course, "business is business" and "war begets war," but it would seem as if there might be some easy way out of the confusion and suits that grow out of a similarity in firm naming.

THE COTTON CROP WILL BE SHORT this year, unless all signs fail. It is agreed that the acreage planted is below that of last year, and a bad condition of the crop is reported from many localities. Of course the extent of the yield cannot be forecasted with accuracy, but the rubber manufacturer will make a mistake who regards as a possibility a crop equal to last year's.

The hot water bottle has been "menaced" in Europe much longer than in America by the bag heated with crystalline salts. It is interesting, therefore, to note that the parent company, after a bad year's business, regard it as a "fortunate occurrence" (glückliches Ereignis) that, after much effort, they were able to sell the American patents for \$40,000. They seem to have succeeded better in selling patents than in selling bags.

IT SHOULD ENCOURAGE RUBBER PLANTERS everywhere to note the development of the rubber manufacturing industry, as indicated by the recent increase of capital of many important concerns, reported elsewhere in this paper. These increases, it may be added, may be accepted as substantial, and not a mere addition to capital on paper; the public is not being asked to buy any shares.

THE SECRET OF MAKING RUBBER has been discovered again, this time by a surgeon and a chemist in Michigan, according to newspaper reports. "Success has been attained after five years of experimenting," the story reads. But the secret is not to be made public, because its discoverers are going to organize a company. But this may be for the general good—the field remains open for an unlimited number of others to discover the wonderful secret and organize companies, with a possibility of selling shares of stock even if they should never arrive at the point of having rubber to sell.

#### THE UBERO PLANTING COMPANIES.

THE report of the receivers for the *Ubero Plantation Co. of Boston*, filed in June, was mentioned in the last INDIA RUBBER WORLD (page 355). The receivers petitioned for authority (1) to sell the property involved and (2) to employ counsel for the purpose of bringing suit for the benefit of the corporation against any of its officers or other persons who may have failed in their duty toward investors in the company. An order of the United States court gave notice to all concerned to appear on July 20 to show cause why this petition should not be granted, and after a hearing on that date a decree was entered, authorizing the sale after 60 days and empowering the receivers forthwith to employ counsel and bring suit.

The same persons as receivers for the Consolidated Ubero Plantations Co. filed their report in the United States court at Boston on July 14. The character of the report is much the same as that of the first report filed, in that gross mismanagement is charged, and that the greater part of the money of the investors appears to have been diverted to improper uses. The amount of money shown by the books to have been received

from investors was \$713,285, and the expenditures \$710,998.69, of which only \$104,834.10 is charged to "plantation account." After reciting the juggling of the funds between various corporations formed by William D. Owen, the receivers say that there were "practically no other parties in interest in all this series of transactions than Mr. Owen, his family, and his friends." The receivers request that they be allowed to employ counsel to consider the advisability of taking legal proceedings for the benefit of the stockholders.

At a meeting of stockholders of the *Ubero Plantation Co. of Boston* (Boston, July 11) those present adopted the recommendations of a committee on reorganization previously appointed, and 21 persons entered their subscriptions for new stock, becoming responsible for about \$3000. At the hearing before the United States court on July 20, referred to above, counsel representing some of the investors urged a postponement of any order by the court for the reason that an attempt at reorganization was being made and that action by the court might have the effect of discouraging such reorganization.

Friends of William D. Owen during the month have disseminated reports from Indiana to the effect that Owen has been in Europe only in an effort to recover his health, and that for sometime past he has been at Bad Nauheim, Germany, in a prostrated condition and "wholly ignorant of the conditions that have arisen concerning his ambitious projects."

# MAKING GUTTA-PERCHA FROM LEAVES.

THE following details regarding the Nederlandsche Gutta-Percha Maatschappij (Dutch Gutta-Percha Co.) are derived from De Indische Mercuur:

The profit and loss account of the company for 1904 shows that after deducting various amounts, aggregating 18,596 guilders, for the sinking funds, the net profits for 1904 will reach 63,175 guilders [=\$25,396.35]. The balance of loss for the year ending December 31, 1903 amounting to 69.033 guilders, will consequently not be entirely covered, and the company's accounts on December 31, 1904, therefore show a loss of 5858 guilders. In their report, the directors state that they were greatly disappointed by the almost complete stagnation in the cable manufacturing industry, on which the Gutta-percha trade largely depends, the business of the company having seriously suffered in consequence. They say that if, during the second half of the year, the company had been able to sell an equal amount of Gutta-percha to that sold during the first half of 1904, the gross profits would undoubtedly have been large enough, not only to make important contributions to the sinking funds, in accordance with the provisions of the by laws, but likewise to leave a surplus to be divided among the stockholders as a dividend. The prospects for the current year cannot as yet be predicted with certainty. Should the cable industry revive, and should it become possible to find a larger outlet for the product in other branches of industry than has heretofore been obtained, there need be no serious fears for the future. If the reports received concerning these matters are well founded, a renewed and larger demand for the company's Gutta-percha may soon be confidently expected. [For the last preceding report, see THE INDIA RUBBER WORLD July 1, 1904, page 345].

CANADIAN GOLF BALLS.—The Canadian government's commercial agent at Melbourne reports that Canadian golf balls have found much favor among expert players in Australia. They have not long been introduced, but a large and increasing sale is reported already.

## NEW TRADE PUBLICATIONS.

NDER the title "Goodrich Rubber Sundries" The B. F. GOODRICH Co. (Akron, Ohio) have just issued a very comprehensive catalogue of goods specified to be "For the Druggist, Surgeon, Stationer, Dentist, Embalmer, Photogragher, and Sporting Goods Dealer," which embraces not a few items not to be found in other catalogues and a considerable number which are protected by patents and thus kept within control of the company named. The catalogue embodies most of the contents of the publication from the same house in the summer of 1903, "The Newer Rubber Surgical Specialties." It is attractively gotten up and the illustrations are particularly effective. [5½"×8½". 84 pages.]

THE MASON REGULATOR Co. (Boston) issue a booklet relating to Mason Reducing Valves which cannot fail to be of interest to steam users, whether they have or have not adopted the Mason valve in their practice. The object of the Mason valve is to maintain an even surface of steam, regardless of the variation of the initial pressure or of the volume of steam required. It automatically reduces boiler pressure for steam heating systems of all types (vacuum included), and in all situations where it is desirable to use a lower pressure than that on the boiler. The same system is adaptable to water and air, no less than to steam. The Mason appliances have been in successful use for nearly a quarter of a century, during which time they have become known all around the world. [6" × 9½": 56 pages.]

ALSO RECEIVED.

Eberhard Faber, No. 545 Pearl street, New York.—Illustrated Price List. [Lead pencils, penholders, rubber bands, erasers, etc.] 102 pages.

Westcott Chuck Co., Oneida, New York.—Catalogue of Westcott's Patent Lathe Chucks and Little Giant Drill Chucks. Catalogue A. 32 pages.

The Hygeia Nursing Bottle Co., Buffalo, New York.=The Hygeia Nurser, 8 pages.

The Williams Foundry and Machine Co., Akron, Ohio. — Williams Patent Cooling Chamber Attachment for White's Steam Tire Vulcanizers. 4 pages.

The Faultless Rubber Co., Akron, Ohio.=Faultless Rubber Sponges 6 pages.

Bourn Rubber Co., Providence, Rhode Island. = Price List of Rubber Covered Wires. 4 pages.

The Diamond Rubber Co., Akron, Ohio=Diamond Wrapped Tread Tires and World's Records. 8 pages.

The Springfield Elastic Tread Co., Springfield, Ohio=Easy Walker Rubber Heels. 12 pages.

The Thermalite Co., New York=The Thermalite Bag. 12 pages.

# THE NEW CONSULAR REPORTS.

THE American manufacturer or merchant who is in any way interested in foreign trade has more reason, year after year, to feel interested in the consular reports issued from Washington. Despite the criticisms which may always be heard of the American consular service, its system of collecting and distributing commercial intelligence is winning encomiums from competent observers in many other countries. The occasion for this paragraph is a recent change in the form and a general improvement of the official publication, which is now issued daily under the title Daily Consular and Trade Reports, for gratuitous distribution from the Bureau of Manufactures, Department of Commerce and Labor, Washington, D. C., and we commend to the rubber trade a careful examination of these reports, with a view to making them of use.

# THE GENERAL RUBBER COMPANY.

THE General Rubber Co., incorporated under New Jersey laws in March, 1904, with \$2,000,000 capital authorized (of which \$1,000,000 is stated to have been paid in at the beginning), was formed for the purpose of organizing a system of imports of crude rubber for the United States Rubber Co. direct from the primary markets. Subsequently the capital of the company was increased to \$3,000,000. Early in July of this year it was announced that the company had made an issue of \$9,000,000 in ten year 4½ per cent. debenture bonds to a syndicate of New York bankers headed by the First National Bank, making the total capitalization of the company \$12,000,000.

The General Rubber Co. will now have within its scope the supplying with crude rubber of the factories not only of the United States Rubber Co. but of the Rubber Goods Manufacturing Co. (lately merged with it), and, a Boston report has it, another important consuming interest. During the past year the General Rubber Co. has established purchasing agencies for rubber at Pará and Manáos, in connection with which ar-

rangement occurred the expedition of Commodore Benedict on the yacht Virginia in the latter part of 1904.

It is understood that the presence of two important officials of the company in Europe at this time has a relation to the establishment of agencies for the more direct importation of various grades of rubber other than Pará, grades which enter more largely into the production of mechanical rubber goods than of footwear. The officers of the company today are as follows: William M. Ivins, president; Lester Leland and Samuel P. Colt, vice presidents; John J. Watson, Jr., treasurer; with the following additional directors: E. C. Benedict, Charles H. Dale, James Bishop Ford, Walter S. Ballou, and Anthony N. Brady.

The president of the General Rubber Co., Mr. William Mills Ivins, of whom a portrait is presented herewith, has had a much more intimate connection with rubber interests than may be generally

known. This began in the days when Mr. Ivins was not only a close personal friend but the legal adviser of the late William R. Grace, who during the larger part of his life had important business interests in South America and for a number of years was an importer of crude rubber at New York to an important degree. Later Mr. Ivins, who during his whole career has been a member of the bar, turned his attention seriously to corporation law, in connection with which he became acquainted with Mr. Charles R. Flint, who was active in the organization of both the United States Rubber Co. and the Rubber Goods Manufacturing Co. In the early years of the latter Mr. Ivins was a member of the board of directors, one of the few instances of his sustaining this relation to any business organization, no matter how important his connection with various corporations may have been in the capacity of legal adviser.

Mr. Ivins, who is now in his fifty-fifth year, was born at Fredonia, New Jersey, being descended from Isaac Ivins, an English gentleman who settled in that state in 1711. It was in his first year that his family removed to Brooklyn, since which time he has lived continuously either in that borough or in Manhattan, New York. He was graduated from Adelphi Acad

emy (now Adelphi College), Brooklyn, and took the degree of LL.B. at Columbia College in 1873. In the same year he became a member of the law firm of Bergen & Ivins (later Bergen, Ivins & Bergen), of Brooklyn, who were employed principally as counsel for the surface railway companies.

Mr. Ivins in 1876 was one of the organizers of a successful movement against the so called "Brooklyn ring." He was a member of the original executive committee of the State Bar Association of New York. He was major and judge advocate of the second division of the National Guard, State of New York. January 1, 1885, he was appointed judge advocate general of the state. In 1883 he was appointed one of the school commissioners of the city of New York. While city chamberlain (1885 89) he made a special study of the conditions of municipal government in the cities of the United States and Europe, and later prepared the most elaborate report of its kind for the investigation of conditions in New York city made by the socalled "Fassett committee," appointed by the state legislature,

Mr. Ivins was one of the organizers of the Reform Club and the Commonwealth Club in New York city, and as a member

of the latter began the agitation for the adoption in the United States of the Australian ballot law, and made the original draft of the ballot laws of several of the states. In 1887 he published a book, "Money in Politics." Mr. Ivins was retained by the government of Brazil in the matter of the Misiones boundary dispute with Argentina, which was finally decided by in favor of Brazil by Mr. Cleveland, president of the United States. Later he was retained by the government of President Balmaceda, against which the Chilean navy had at that time revolted.

Since 1892 Mr. Ivins has devoted himself closely to his profession and is at present a member of the firm of Ivins, Kidder & Melcher. He is a member of the Players', Grolier, Lawyers', and Reform Clubs, and the Liederkranz Society, all in New York.

Mr. Ivins's qualifications for the position of president of this important rubber company will be seen in his comprehensive

experience in corporation law, success in which practice to-day involves executive capacity; administrative ability, as evinced in his tenure of public office; his personal knowledge of South American affairs; and his connections with rubber interests for years as above indicated. Mr. Ivins accompanied Commodore Benedict to the Amazon, and he is now with Colonel Colt in Europe on the business of the rubber company.



WILLIAM MILLS IVINS.

[From King's "Notable New Yorkers."]

# CUBAN IMPORTS OF RUBBER GOODS.

THE official statement of values of rubber goods imported during the past two fiscal years, which appeared in THE INDIA RUBBER WORLD of July 1 (page 334) failed to include rubber hose. The complete statement is as follows:

Hose* All other	\$ 1,516 51,358	\$ 1,148 48,125
Total[* The figures we published la		\$49,273

The imports of hose are credited to the United States with the exception of \$30 worth (from Spain) in 1902-03.

# A NEW SOURCE OF AMAZON RUBBER.

By Louis H. Aymé, United States Consul at Pard.\*

HE India-rubber exported from Pará has been traced to four main sources: India-rubber proper from the Hevea Brasiliensis; "caucho" from the Castilloa elastica or a closely allied species, Castilloa Ulei; "manigoba" from the Manihot Glaziovii, and "mangabeira" from the Hancornia speciosa.

It has long been known that the latex of other trees is sometimes mixed with the latex of the Hevea, giving inferior products more or less readily recognizable. But from the last bulletin of the state museum (Museu Goeldi) it appears that a very considerable part of the India-rubber of commerce known as" fine Pará," and which has always been supposed to be the exclusive product of the Hevea Brasiliensis, is really from a new and hitherto unsuspected source, a tree of the genus Sapium, of the family of the Euphorbiacea. The honor of this discovery rests with Professor Henri Jumelle, who learned his facts from a Mr. Bonnechaux, a French explorer, and published a long account thereof in 1903. Dr. J. Huber, the eminent botanist of the Museu Goeldi (Pará), who has personally explored the Amazon, even in its remote headwaters, has succeeded in identifying the tree, and has written a most interesting report, in which he includes Professor Jumelle's article, and which I have translated in extenso as an appendix to this report. I have also had several interviews with Dr. Huber, and have examined the two small specimens of pure "tapurú" rubber, and also the many growing trees of Sapium in the botanic gardens.

Dr. Huber has also been kind enough to furnish me with a number of specimens of the leaves of several varieties of Sapium, together with a letter in which he refers to an entirely new tree, the "Burra leitera." These specimens and a copy and translation of Dr. Huber's letter are sent with this report.

The new source of rubber appears to have been precisely identified by Dr. Huberas Sapium aucuparium (Jacquin). The tree bears many native names—"tapurú," "murupita," "curupita," etc. It is of the family of the Euphorbias, of which the Hevea is also a genus, although widely separated.

A salient characteristic of the Sapium seems to be its poly. morphism. Dr. Huber showed me a specimen which had borne very large, long leaves. It was transplanted to a shady place and at once began to put forth small leaves not above onefourth the size of the former leaves and of an entirely different form. Leaves of both kinds were growing on this tree, although the large leaves were disappearing. From Dr. Huber's experiments and observations it would seem that the same tree will assume widely different aspects under varying circumstances, the main controlling factors being sun, shade, dry ground, and wet or periodically inundated ground. Dr. Huber finds that the Hevea is similarly polymorphous, and asserts that the so-called "black" and "white" varieties are really one and the same tree, the "black" growing in the shade and farther from the water, and the "white" growing on the edges of the forest near water and exposed to the sun. This question of polymorphism becomes important, if, as seems probable, the quality and quantity of latex is similarly variable.

According to Mr. Bonnechaux the rubber from the "tapuru" trees exclusively can not be distinguished from pure *Hevea* rubber. But there is testimony to the effect that pure "murupita" rubber (which seems to be identical with "tapuru rubber) is less

elastic and less resistant to traction than Hevea rubber. Mr. Bonnechaux says that the merchants of Europe have never made any complaints. This is by no means certain. If complaints were made the commission houses of Pará and Manãos would not make them public, but would merely refrain from purchasing the special grade of rubber complained of. Further, I find that there are sold in this market considerable quantities of a rubber which comes, for the most part, from the upper Xingú river, and which is known as "borracha fraca," or " weak rubber," which resembles closely in appearance and quality the specimens of "murupita" or "tapurú" rubber in the Museu Goeldi, Pará. A price between that paid for "entrefina" and "sernamby" is paid for this rubber, showing that it is known to be of inferior quality. It is popularly supposed that it is made from Hevea latex mixed with "bastard rubber." What this last is does not seem to be known. In my opinion this "borracha fraca" is "tapurú" rubber.

But there seems to be doubt that large quantities of "tapurú" latex are mixed with Hevea latex, possibly to the extent of 40 per cent., without any difference in quality resulting, and it is even questionable to-day whether pure rubber, made exclusively from the latex of Heveas, is sold in any considerable amount. I have had some inquiries made for me in the market with rather startling results. A small quantity, a ton or so, of Upriver rubber was offered. A very low price was tendered, and to the expostulation that ensued the buyer replied:

"I can not offer more. This rubber is one-half 'murupita'

Quick as a flash the statement came: "No, indeed, sir; this is pure rubber. Farther down the river they do mix it, but this is pure."

The experiment has been tried several times and always brings the same response, a denial of any mixing in the particular rubber offered, but an acknowledgment that such mixing does occur. Now, I am informed that the "borracha fraca," which is probably pure "tapurú rubber," is sold in the New York market for about the price paid for good "entrefina." All of which results in this: That there is produced from the latex of Sapium aucuparium (Jacquin) a rubber which finds ready sale and which, when mixed with Hevea latex, produces a rubber not to be distinguished from "borracha fina," or the supposed pure Hevea rubber. The expression used by a very prominent buyer here with whom I have discussed this matter is: "If there is such a thing as pure Hevea rubber.

This Saptum is a rather hardy tree. It grows with great rapidity. There is a tree in the botanic garden here 5 years old from seed, which is fully 8 inches in diameter 3 feet above ground and may soon be tapped. The seeds are small and apparently very hardy. They are certainly much less delicate than Hevea seeds, as Dr. Huber planted seeds which were more than 6 months old which gave strong, healthy plants. Mr. Bonnechaux speaks of an estrada of 140 "tapurú" trees, and from his data it is calculated this estrada yields about one-half a ton of rubber annually. The "tapurú" is said, however, to be deli-

<sup>\*</sup>Under date of May 31, 1905, Consul Aymé writes: "I have secured a good specimen of the 'borracha fraca,' referred to in my report of May 25 as coming from the upper Xingu river. The present specimen is from the Tapajos river, but is, I believe, the rubber produced by the 'tapuru' or Sapium aucuparium. For comparison I send two specimens of the supposed Heven product, 'fina' and 'sernamby.'"

<sup>\*</sup> An official report published at Washington.

cate; that is, it does not stand hard tapping. But it seems probable that with careful tapping, avoiding injuring the wood, the tree would do as well as *Hevea* does.

In any case, if it is certain that the latex of this tree can be successfully mixed with Hevea latex it would give it an enormous commercial importance, for this tree is very abundant and of wide occurrence in the Amazon valley, although it is worked chiefly in the state of Amazonas. It would seem possible that Sapium aucuparium might be successfully grown in places where it has been found difficult or impossible to grow Heveas. And even where the Hevea has been successfully introduced, as in Ceylon, it would seem practicable to add to the Hevea plantations this quicker growing tree, to mix the two milks, and thus increase the total output.

I do not discuss the more scientific and technical part of Dr. Huber's article, although I can not refrain from calling attention to his commendable attitude in refusing to divide mere varieties into separate species. He has thus reached a conclusion of the utmost importance—i. e., the extreme polymorphism of the species. It should also be said that Dr. Huber published in December, 1901, or two years before the publication of Professor Jumelle's book, an account of several species of Sapium which he denoted as producing rubber. He is now engaged in very interesting cultural experiments with a number of young trees and promises to publish further details as soon as he can make sure of his results.

It is a matter of great difficulty to get any accurate information on such matters. The actual rubber gatherers are uneducated men and, as a most potent reason, know that their "patron," the contractor, will seize upon any pretext whatever to offer a lower price for the rubber brought in. The gatherer, therefore, is exceedingly suspicious and takes refuge in stolidly replying "I don't know" to all questions. He has neither time nor inclination to climb lofty trees to get specimens of flowers, fruit, or seed, nor can the patrons give much more information; they are too busy making money and accumulating the largest possible quantity of rubber; also it is doubtful if they would furnish any information they possessed for might not the Pará or Manãos aviador, who sells the rubber finally, use it to the patron's disadvantage?

Nevertheless I am making attempts to secure some samples of pure "tapuru" rubber and shall try to gather all further information possible regarding this interesting subject. Para, Brazil, May 31, 1905.

#### SUMMARY BY THE EDITOR.

IT appears from the documents which accompany the report of Mr. Consul Aymé, and which are too voluminous for inclusion here, that certain trees known as "tapuru," in the neighborhood of Manáos; "murupita," near Pará; and "curupita" on the north coast of the extensive island of Marajó, have become known to be producers of a perhaps important share of what is commercially termed Pará rubber. Only in a few instances have the products of any of these trees been known to be marketed alone, and the fact that Pará rubber so called maintains its superior position in the markets of the world is taken as an indication that the latex from these hitherto undescribed trees yields rubber of a high quality, the blending having no tendency to deteriorate the combined product. The trees to which reference is made are found in the forests in close proximity to the Heveas and the various species are tapped indiscriminately, their latex mixed, and all subjected to the same method of coagulation.

Dr. Huber, of the Para museum, has devoted some study to the proper classification of the "tapuru," "murupita," and "curupita," with the result of being inclined to place them in the genus Sapium. It remains to be determined as yet whether these trees, found in widely separated localities, are identical, owing to the incident of polymorphism (that is, a disposition to vary in their leaf formation under varying conditions), but for the present they are assumed to be the same and to correspond to the Sapium aucuparium—a species reported to be distributed over a large part of the Amazon region, but not understood formerly to yield rubber.

A French traveler, M. Bonnechaux, studied the production of rubber from the "tapuru," which, near Manaos, reaches a height of 25 meters [=82 feet] and at times a diameter of 1 meter [=2 feet 4 inches]. Twenty years ago, he writes, certain rubber gatherers, after first mixing the latex of the "tapuru " with that of the Hevea, without any known ill results, became bold enough to deliver balls made exclusively from "tapurh" milk worked in the same manner as used with the Hevea. No complaints came from Manáos or Pará, but nevertheless some patrons, learning the truth, refused to accept "tapuru" rubber except as a low grade product, whereupon the rubber gatherers ceased the exclusive working of the "tapuru" and went back to mixing its milk with that of the Hevea. Later, however, the demand for rubber having increased and the production of many estradas of Hevea having fallen off, the patrons have closed their eyes, first to the mixing of the milk and finally to the delivery of balls of "tapuru," which, however, they are not themselves able to distinguish.

M. Bonnechaux saw on the Madeira river, on a property belonging to Senhor Bentes Elioboro, an estrada comprising 140 "tapurú" trees of the average distance apart of 23 paces, which have been worked with care for five years, in the same season and in the same manner with the estradas of Hevea on the same property. A daily yield of 3 kilograms [=6.6 pounds] of dry rubber from the "tapurú" trees is mentioned, and though the number of days in the season on which the trees are tapped is not mentioned, the yearly yield is understood to be one-half

It is interesting to learn that Dr. Huber and others mentioned by United States consul in his report are studying with interest the characteristics of this interesting new source of rubber, with a view, among other things, to determining the quality of its product as compared with the hitherto recognized source of Pará rubber, Hevea Brasiliensis. The facts collected by M. Bonnechaux were first made public by Professor Jumelle in his "Les Plantes á Caoutchouc et á Gutta" (Paris: 1903). This report was embodied, together with an extended study of Sapitum species, by Dr. Huber in the December, 1904, issue of the Boletim do Múseu Gældi, a translation of which paper forms part of Consul Ayme's report.

#### RUBBER REPORTED IN ARGENTINA.

THE ministry of agriculture of Argentina reports the discovery of India-rubber trees in the little known territory in the extreme northwestern part of the republic, particularly in the province of Jujuy. The discovery is credited to Ernesto Costa, since which time the agricultural department has dispatched its own agent, Juan Bialet Massé, to the district. It is intimated that more than one rubber yielding species has been found, but the details given do not make clear what they may be. Argentina has not been known hitherto to contain any rubber. The region referred to lies between 20° and 25° south latitude, which is further south than any South American district now producing any rubber of consequence. The government is hopeful that the discovery will prove of much value in adding to the exportable products of the state.

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# THE "GUAYULE" RUBBER PLANT-II.

By Rudolf Endlich, Ph. D.\*

THE industrial use of the Guayule plant dates only from the last few years, although several interested parties have been experimenting with methods of extraction during the past 15 years. The delay is principally due to the fact that men possessing a thorough knowledge of the rubber industry were not consulted.

Only one Guayule factory, a branch of the Compañia Anglo-Mexicana at Jimulco, near Torreon (Coahuila), is at present in operation. The success thus far attained by these works has recently caused the relatively small enterprise to be reorganized into a new company with German capital, the Compañia Explotadora de Caucho Mexicano, which is to enter upon the production of Guayule rubber on a large scale. For this purpose, four more factories have been planned, and will be located at Gomez Palacio, at Torreon, at Saltillo, and at San Luis Potosi.

A competing firm at Monterey (Nuevo Leon) has discontinued the extracting of rubber before the enterprise had progressed beyond the experimental stage. However, an American syndicate has already completed the erection of its buildings at Saltillo. A short time ago, moreover, the firm of E. Madera Hermanos at Parras, commenced the building of a Guayule factory on their ranch "El Venado."

The Cedros company, furthermore, whose plantation "Cedros" has an area of 438 sitios (at 1755.61 hectares) on one-seventh of which, or 60 sitios (105,366 hectares), Guayule plants are said to grow, intends to establish a large plant on which 15 to 20 tons of crude material are to be handled daily. Two American companies, the Continental Rubber Co. and a California syndicate likewise intend to erect rubber works in the neighborhood of Torreon.

As the various methods of extraction are covered by Mexican patents attempts have been made to extract the rubber in foreign countries. It is stated, however, that only a few individual shipments of Guayule plants have been made to Glasgow and other ports. There is considerable doubt as to whether this exportation will prove profitable, for not only the relatively high freight rates of Mexican railways must be taken into consideration, but likewise the probability of a future high export duty, such as is at the present time being levied on other Mexican crude vegetable materials.

It is said that an enterprising genius has already undertaken the production of Guayule rubber on a large scale of chewing the bark, in the same way as toy rubber balls are now made in the state of Durango. But even if we do not consider the fact that this method can hardly prove successful, because it takes a Guayule chewer two days to produce a toy rubber ball, the enterprise is considered to be doomed to failure, as the persons engaged in it are soon attacked by lockjaw and have to abandon the work.

There are several more or less practical methods for extracting the Guayule rubber.

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By the "Bergner" process (Mexican patent No. 2147, August, 1901) the plants are crushed in a Krupp crusher, and ground in a ball mill (Krupp patent) until the larger part of the wood is separated, and the rubber forms granules in conjunction with the remaining wood particles. These are separated from the wood either by sifting or by means of a suction device. For

purifying the rubber, the granules are placed in an iron vessel having a double bottom and heated by steam. As soon as the mass boils a certain specified quantity of a sodium salt is added, although this addition is not absolutely requisite.

After boiling, the mass is transferred to a wooden vessel where it is precipitated by the addition of cold water. After removing the water, the mass is passed through drum sieves having double bottoms. The rubber, which now contains only a few particles of wood, is thereupon boiled with sodium hydro oxide, and precipitated by a solution of calcium chloride. This product is then compressed into thin flakes by means of special devices.

There are, however, simpler and more practical processes, in which the crude material, ground to a fine powder, is mixed with alkaline substances, and boiled in steam so as to separate the particles of wood.

These processes are probably similar to those used in the manufacture of wood pulp, which consists in heating crushed wood, after a 10° to 12° Baumé solution of soda has been added, during 5 to 6 hours with steam under a pressure of 6 to 14 atmospheres. This operation serves the purpose of dissolving the binding substances, thereby liberating the minute particles of wood.

After the pulp has been removed, the mass is washed in water and the alkaline substances are neutralized by diluted acids. The rubber thus obtained is dried in the shape of large flakes either in the sun or in rooms especially adapted to the purpose. The residue, consisting of wood and bark, is used as fuel for the steam boilers.

The details of the rubber extracting processes are, of course, kept secret by the manufacturers. It is said, however, that bisulphide of carbon is used in the extraction process of the American Guayule works at Saltillo.

Guayule rubber extracted by the ordinary methods soon blackens on the surface, while the inside of the flakes retains its original greenish gray color. Its disadvantage consists in the percentage of foreign substances it contains—27 per cent. of gum and aromatic matters, for instance, besides a variable quantity of wood particles. The gum is especially harmful, as the resinous quality of the rubber, which impairs its elasticity, is attributed to its presence.

The fact that Guayule rubber is easily vulcanized may be called a good quality. Its smell, which is not disagreeable, is due to the aromatic substances contained in the bark.

By the introduction of a new process at Jimulco, Guayule rubber has been so far improved that it usually contains no more than 10 or at most 15 per cent. of foreign matter. This rubber, which is very dark brown on the surface, but lighter in color in the interior of the flakes, is at the present sold at a price of more than 5 marks per kilogram, while only 3 marks per kilo were obtained for it before the introduction of the improved method.

The rubber extracted at a chemical laboratory in Germany, to which we have before referred, showed only 5 per cent. loss by washing, and is said to have been appraised in Germany and England at from 7 to 8.20 marks [per kilogram = 75\% to 83\% cents per pound]. If the method of obtaining a product of such purity is practicable, it might become possible to use the gum for technical purposes, after separating it from the rubber.

<sup>\*</sup>Translated for The India Rubber World from Der Tropenpflanzer (Berlin), IX Jahrg., Nr. 5.

The result of practical trials, based on the laboratory experiment, have not as yet been made public.

The output of crude rubber (including the gum and other foreign substances) varies according to the moisture contained in the plants and is figured at from 8 to 12 per cent. Consequently, the output in the manufacture of rubber of superior quality, containing only 12 per cent. of foreign matter would vary between 6.8 and 10.2 per cent.

A plant with a daily capacity of 1000 kilograms [=2204 pounds] of Guayule rubber would daily require 10,000 to 14,286 kilos of dry crude material, figuring on an output of 7 to 10 per cent.

Now, let us suppose that I hectare [=2.471 acres] of the calcareous mountain slopes of which we spoke in this article furnishes 600 kilograms of Guayule plants. The extracting plant above referred to would daily require the product of 16.7 to 23.8 hectares, or the plants from 6012 to 8568 hectares annually. Even if we assume that the next generation of plants could be harvested after the lapse of 10 years, it would be necessary to command an area as large as 60,120 to 85,680 hectares [=148,557 to 211,715 acres] of Guayule producing land.

Now, if we bear in mind that even under favorable conditions only one seventh part of a large area of land produces Guayule plants, it becomes evident that enormous distances and consequently difficulties in the obtaining of the crude material for such industrial enterprises will usually have to be taken into consideration.

Although a large part of the more important Guayule districts commands good railway facilities, there still remain immense areas whose exploitation would be made difficult, if not impracticable, on account of the lack of means of transportation.

These difficulties in transporting the material, which are mainly due to the fact that water in sufficient quantities for the requirements of pack animals cannot be found in these calcareous mountain districts, are encountered even where the lands are no further removed from a station or watering place than 20 or at most 25 kilometers [=12½ to 15½ miles], a day's trip (both ways).

The cost of transporting the crude material is not of great consequence, even where full day's journeys are concerned, especially when donkeys, the most suitable pack animals in the chaparrals, are employed. A donkey driver, for instance, is paid about 37 cents per day, and for his wage he must not only transport the plants on two or three donkeys, but likewise gather their loads. Twenty-five cents would be a high figure for the feeding of a donkey, and it often costs only one half of that sum. Each animal carries an average load of 75 kilos.

For an entire day's journey (20 kilometers and return) two loads (150 kilos) would therefore cost 50 + 37 = 87 cents, and three loads (225 kilos) 75 + 37 = 112 cents. The transportation charges per ton of crude material would therefore be 4.97 to 5.80 pesos [Mexican silver dollars]. It is asserted, however, that for transportation over long distances, such as are already required even now, the cost is sometimes increased to 25 pesos per ton.

The comparatively large amount of water required in the manufacture of Guayule rubber makes it necessary to seriously consider this question when locating a plant. The supply of fuel offers fewer difficulties, although it is sometimes expensive. While firewood can as yet be usually obtained in sufficient quantities and at low rates from the plantations of the Guayule district, its purchase in cities like Torreon, where the price of mesquite wood (Prosopis fulisfora) is 5 pesos, is quite expensive.

In the majority of cases the rubber manufacturer has to take

care of the railway transportation of the crude material, while the gathering and conveying of the plants to the stations is usually attended to by the landowners. The prices to be paid for the Guayule plants will as a rule be comparatively low, especially when the landowner is interested in the enterprise and shares in its profits.

The purchase or lease of Guayule lands offers material advantages to the rubber producer. When the plants are gathered on purchased or leased ground nearly the entire cost consists in transportation and gathering expenses as the working of the plantation, either by the raising of goats, cattle, horses, and mules, or by the exploitation of uncultivated fiber plants, such as "lechuguilla" (Agave heteracantha, Zuce) and several varieties of the so called "palma" (Yucca spec.), assures the earning of a fair rental. Still, owing to the increased demand for Guayule, it will not be very easy to either purchase or lease suitable lands at the present time.

It is even more difficult to approximate the total supply of crude material than to figure out the average output per hectare. Let us assume that in the area of 75,000 square kilometers, comprising the districts where the Guayule plant is principally found, one-tenth actually contains a supply, this would mean a territory of 7500 square kilometers or 750,000 hectares [=2895.4 square miles]. If we figure the output on ½ ton per hectare, we get a total supply of 375,000 tons, which, at the rate of 7 to 10 per cent. rubber, represent a total of 26,250 to 37,500 tons of rubber. The supply of Guayule would therefore be sufficient for operating the rubber plants already planned for a number of years.

In our calculation, however, the distant parts have been included, although their exploitation would be very difficult on account of the lack of water. These obstacles could be best overcome by cultivation, which, in fact, has already been planned by the Compania Explotadora de Caucho Mexicano.

The very limited requirements of the plant, the small value of the lands within the Guayule districts, as well as the low rates of wages, are favorable factors for the success of Guayule cultivation.

Practically nothing is at the present time known regarding the development of the plant from its seed. Some interested parties assume that the cultivated plants (as well as the young plants in their natural state) will have reached the average height of the wild growing dwarf trees in from 8 to 10 years, while others believe that this growth will not be attained in less than 12 to 15 years.

Judging by their general appearance, the majority of the Guayule plants now being worked are older than 10 years. Younger plants, however, produce rubber in accordance with their bulk, and they may therefore be gathered before having reached their full growth, without damaging the crop to any considerable extent. In favorable districts, where the plants weigh 1 to 2 kilograms and even more, an average weight of 200 grams might be counted on, even though the plants were harvested after 6 years or earlier.

In this way a Guayule plantation, supposing the planting to be done in rows at a distance of I meter apart, with the plants space in the rows at .50 meter apart, would produce about 20,000 plants to the hectare, or 4000 kilograms of crude material.

A daily output of 1000 kilos rubber would, therefore, figuring on a percentage of 7 to 10 per cent., consume the plants growing on 2.5 to 3.5 hectares, thus making the annual consumption (360 days) equal to the product of from 900 to 1260 hectares.

A harvest of 4000 kilos [=8,818 pounds] of Guayule plants which, on the basis of the percentage quoted above, would pro-

duce 280 to 400 kilos of rubber, would, at the rate of 5 marks per kilogram rubber, be equivalent to 1400 to 2000 marks [=\$333 to \$476] gross receipts.

Future experiments must show whether, in the case of Guayule cultivated on better soil, rich in lime, the proportion between the weight of the plant and the output of rubber will be equally favorable when compared with the wild growing plant. However, even if the proportion of rubber in plants cultivated in good soil should be less than that found in the Guayule growing on the sterile mountain slopes, the increase in the gross weight of the plants harvested might make up the difference.

The Guayule offers the following advantages over other rubber producing plants:

 Its requirements in the matter of soil and moisture are limited, and it may consequently be used for making sterile lands productive, providing the soil contains a sufficient amount of lime

 It grows in a splendid subtropical climate, a fact which is especially important on account of its bearing on the question of labor. The plants, moreover, do not suffer from night frosts.

3. The plants may be gathered throughout the year.

4. In suitable districts its cultivation promises high net returns, provided it is carried on conjointly with the manufacturing of rubber.

Now, as in a large part of German Southwest Africa natural conditions (soil, climate, altitude, etc.) are similar to those prevailing in the northern part of the Mexican highlands, it becomes highly probable that the Guayule plant with its very limited requirements would likewise flourish in many districts of that colony.

### DRAWBACKS TO THE RUBBER TRADE.

THE following reports, derived from various sources during the past month, are presented as specimens of the many drawbacks to the crude rubber trade in the Amazon valley, all of which have an influence in increasing the risks of the business and operate against the cheapening of rubber to the consumer:

I.

THE directors of The Amazon Steam Navigation Co., Limited, at the thirty-third ordinary general meeting of the shareholders (London, June 29) reported: "Unfortunately the navigation of the rivers, and especially that of the Upper Purús, Acre, and Jurua districts, from which the company derives a large proportion of its revenues, was attended by exceptional danger, owing to the unusually large number of partially or wholly submerged logs, from striking which very many casualties resulted. The board deeply regret that among the steamers which were lost or severely damaged from this cause were the company's vessels Antonio Lemos and Barcellos. The formera sternwheel steamer-was holed and submerged in the upper Purús, in November last, while the Barcellos suffered similarly early in December in the same river. There is reason to hope that when the rivers are at their lowest, which is expected to be early in July, it may be possible to effect considerable salvage. With this object in view, properly equipped expeditions have been despatched from Pará and every effort will be made to refloat the two steamers, the book value of which is £26,000. Meanwhile as a provision for the eventual loss which may result, the extent of which cannot yet be determined, the directors have charged to the insurance fund £16,000, which amount is replaced by a transfer from profit and loss account."

In THE INDIA RUBBER WORLD of October 1, 1904 (page 18) a Manáos contributor wrote: "The expenditure of a million

dollars for improving the waterways in that region [the Acre. district] would work a wonderful improvement in navigation, and do much to stimulate the business of gathering rubber. But where is the money to come from, and who would undertake the work? There is no private interest prepared for it, and government undertakings in the Brazilian states require an immense amount of time for results, if any are ever reached. During some months of each year the Acre itself is a very narrow and shallow stream. It could still be navigated by steam launches, however, but for the many trees which fall into it and which it is nobody's business in particular to remove. Yet the total cost of removing such obstacles, and of dredging here a bit and blasting there a bit, would not be great, in view of the benefit to be derived, and the stream could be made navigable all the year and for larger vessels than can now pass through it during low water. At present communication with the rubber districts on the Acre is practically cut off for months at a time. Not only does no rubber come out, but the settlers there have no means of obtaining supplies. All their food is imported, and at times their condition becomes one of real hardship from the lack of food, resulting in weakness and inability to resist the fevers so prevalent there. The keeping open of the Acre alone would work a great change in the rubber business of the Amazon valley."

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THE United States consul at Pará, Mr. Louis H. Aymé, reported on May 11: "The usual period of low water (vasante) on the upper Amazons has set in this year much earlier than usual. In consequence a fleet of 21 steamers and a very large number of sailing and rowing craft of considerable burden, all heavily laden with the annual supplies for the rubber camps, are stopped at the mouth of the Purús river, many of the boats being high and dry on the banks. Some of the supplies are more or less perishable and all are sorely needed; failure to get them to the camps will mean heavily diminished returns of rubber next season. At the same time the unusual and very heavy rains in the lower river region have severely affected the production of Islands rubber, and very little may be expected for the next six weeks or more. The trees begin to blossom in June and during this time the production of latex diminishes, so that very little Islands rubber is to be expected in this market for the next four months or more."

III.

BORGES, HALL & Co. have protested against the extra 3 per cent. duty recovered by the Manáos customs on a parcel of rubber shipped by this firm. Duties on Acre rubber were formerly 15 per cent. but were this year raised by the budget to 18 per cent. Before the news of the increase reached Manáos. Messrs. Borges, Hall & Co. seem to have despatched and shipped a large parcel at the previous rate, on which the custom house has now obliged them to pay the difference, amounting to 3134 milreis. Clearly, if the government fail to keep even their agents properly informed of fiscal alterations, the public can know nothing about them and cannot be made retroactively liable. Messrs. Borges, Hall & Co., in all probability, bought and sold the rubber in question on the footing of 15 per cent., and if obliged to pay 18 per cent. will stand to lose 3134 milreis, through the failure of the government to keep the customs at Manaos properly posted. This is not right and, no doubt, will be taken into consideration by the minister and allowance be made for this particular and similar cases.- The Brazilian Review, June 6, 1905 .- [The amount named, 3134 milreis, would equal, with exchange at 16 pence, \$1016.77 gold, on a shipment of the total value, as indicated by these figures, of \$33,892.]

# THE RUBBER FACTORIES OF JAPAN.

HERE is presented on this page what is believed to be a States, making a practical study of the rubber industry. complete directory of rubber manufacturing concerns in Japan, including first the name of each company

in Japanese type (the lines reading down the page), followed by the Japanese words in English type, and finally the English equivalents for the native names.

The total capacity of the rubber factories of Japan is not yet large, but the promoters of the industry have shown a degree of energy and persistence that is characteristic of the people of that country, and a marked impetus has been given to the industry of late by the pressure of the government's demand for goods of every kind in consequence of the war.

From the beginning the insulated wire industry has formed an important branch of the rubber industry in Japan. The people of that country were early in appreciating the advantages of the industrial uses of electricity, and the domestic manufacture of wire for electrical transmission has acquired considerable dimensions. Hand in hand with this development has been the progress in insulating wire, including the employment of rubber.

The Yokohama Electric Wire Manufacturing Co. have perhaps the largest capacity in the line of rubber insulation. Of late their factory has been undergoing enlargement, and their rubber insulation department has been placed in charge of an expert imported from the United States.

The Fujikura Insulated Wire and Rubber Co. (Tokio) likewise has been growing of late, including the installation of machinery during the past year which has doubled the capacity of the works-now almost equal to that of the Yokohama company. The size of the works is indicated in part by the fact that the new engine and boilers are of 100 HP. The work of this company, by the way, is no longer confined to wire insulation, but embraces the output of various other products of rubber. The factory was established in 1884 by Zenpachi Fujikura, who at his death in 1901 left it on a profitable basis. He had been interested in other industries as well, being a director in the Oriental Rubber Co., Limited. A nephew, Mr. Kenzo Okada, now in an important connection with the works, spent several years at one time in the United

The Mitado Rubber Manufacturing Co. (Tokio) is perhaps the largest of the companies in the mechanical rubber branch.

> The production also embraces toys. This company is the outgrowth of a small beginning made some 15 years ago by a young Japanese who gained some insight into the rubber industry on a visit to America.

> The Oriental Rubber Co., Limited (Tokio), which ranks with the last named in extent, was founded about 1880 by a Mr. Ogiwara. By 1900 the capital employed had been increased to 500,000 yen [=about \$250,000 gold]. The company manufacture hose, valves, gaskets, and mold work generally, employing about 225 hands and using a steam equipment of 200 HP.

The Meiji Rubber Works (Tokio), represented at the Osaka Exhibition in 1903 by an extensive display of garden and other hose, packing, valves, balls, mats, and matting, issues a catalogue of these products filled with illustrations very similar to those appearing in American rubber goods catalogues.

The Japan Rubber Co., Limited (Tokio), organized in 1900, was the result of consolidating the Yoshida and Hashimoto factories, with a view to meeting the competition of concerns much larger than either of them working singly. The capital at last accounts was 150,000 yen [=about \$75,000, gold], and the output is mechanical goods.

As far as druggists' sundries go, the Japanese rubber manufacturers have not as yet attempted to do more than experiment with them in a very small way. In a very few years, however, they doubtless will have entered the field, because to day both England and America furnish many goods for that market. In rubber footwear nothing at all is done nor have any of the factories attempted to make hard rubber goods. What little rubber clothing is in use is all imported. The machinery used in these factories is the product of either English or American foundries, with the exception of some few machines built in Japan. The crude rubber which they use as the basis of their work comes chiefly from England, while fabrics and compounding supplies come largely from the United States. So far, the country has done no reclaiming, and no one there is making substitutes.



# JOTTINGS BY AN AMERICAN IN EUROPE-III.\*

O THE EDITOR OF THE INDIA RUBBER WORLD: I am writing in Montargis, one of the most beautiful and most interesting cities of middle France. Were your readers not such a serious, busy lot, I would like to tell them about this quaint city. It is modern and it is old, full of nooks and corners which one comes upon unexpectedly and with surprise; its people and their habits are quite peculiar and one sees strange sights and sometimes hears voices coming as it were from the ground, or the water; of this latter element the city has a quantity and it is put to all uses except that of a beverage. But I am forgetting that yours is a trade journal and that your subscribers expect something at least leaning towards the rubber industry.

One sees too little in the trade journals about the French rubber factories, for there are a large number of them and many are very interesting. There is but one, however, which really makes boots and shoes, in addition to its other products, and that is the very important concern known as the Établissements Hutchinson. A few lines about this plant may interest your readers for various reasons. It differs somewhat from all other factories; it makes things which many important factories prefer to buy; the name "Hutchinson" is an American name; the factory was founded and for years owned and managed by Americans; its trademark is distinctly American, and consists of the eagle and stars familiar to all Americans on the United States shield.

But not only is our proud bird ground into the mud on the shoes of French people, but it does what all Americans should expect it to do: it soars above the whole country surrounding the factories, for it stands with outstretched wings on the pinnacles of two of the towers surmounting the principal building, and by its attitude seems to be bidding defiance to those who place it on the bottoms of shoes. It does even better than this, for from the Hutchinson pneumatics it throws mud and dirt at all who get within its reach. Our poor bird serves many ends on this continent. In Hamburg he graces the wine cards of a so-called "American bar," and in most of the cities it has become the sign of the pseudo Yankee institutions where liquid mixtures are compounded under American names but which few would recognize as of American invention.

In the early days of the now great industry due to the work of the immortal Goodyear, a Mr. Hiram Hutchinson had in hand the old New Brunswick Rubber Co.; later he built the Newark Rubber Co., the present factory at the canal being of his construction.† In 1853 he came to Paris and looked about for a place to found a new rubber factory and selected the place now known as Langlée, in Châlette, near Montargis, about three hours' ride from Paris. The location is a beautiful

one, near several communes which furnish a great number of work people, and near a canal which gives an abundant water supply. One of the reasons causing this selection was the granting by some one of the perpetual right to take a certain amount of water for power purposes. This now gives them about 40 HP. through the two old turbines. Hiram Hutchinson, Sr., the founder of the company, died in 1869, but previous to this time he had formed a company known as Hutchinson, Poisnel & Co., and Alcazar, his oldest son, had been taken into the firm.

Alcazar succeeded his father but in 1872 Mr. H. P. Moorhouse came over from the United States as the representative of other heirs of Hiram, and so it came about that on January 1, 1873, the firm took on the name of A. Hutchinson & Co. Mr. Moorhouse was with the company until 1883. I believe Mr. Alcazar Hutchinson died about 1889, after which the company was managed for a while by his family. For reasons which do not concern us, the company liquidated in 1900, when the present company was formed. Not a Hutchinson remains in it. The two older generations have passed on; of the younger, one is in America and one here in France. Mr. H. P. Moorhouse lives in Paris as the European representative of several important American concerns.

Most American rubber people know Mr. Moorhouse, and I believe all the Europeans do and, therefore, I need not refer to his geniality, his good nature and kindness to such Americans as he may meet in Paris. He lives beautifully with his two daughters, the eldest of whom is the widow of our late friend, Charles L. Johnson, of the Candee and United States Rubber companies, and she too, has a hearty welcome for her American friends. She is mentioned here because she is a direct descendant of the Hutchinson family through her mother, who was a daughter of Mr. Hiram Hutchinson, Sr.

The technical director of the new company is Mr. Gustave Bouguillon, one of the best known rubber men in France. Through his energy and skill the company is assuming its old place at the head of the French rubber industries. Its boot and shoe business is its chief feature. Much of the machinery is very old and out of date, and as compared to American methods moves very slowly; its mill room is a wonderful display of ingenuity, not of that sort which is generally welcomed by manufacturers, but of the kind that seeks curves where straight lines would be better, according to my ideas. One small row of machines is parallel to the driving shaft, while by far the largest number are at right angles, each one connected to a main line by bevel gears. The noise is great, and I think the useless friction greater, but it has the advantage of being able to make repairs without stopping the main line.

I note these things, Mr. Editor, because they seemed strange to me, and I was told the plan was the best. The world was not made in a day, neither can a rubber plant be remodelled in a day and be kept at work too, but the process has begun and made great headway. A new engine room has been built and equipped with as good engines as could be desired. The shoe room is the place, however, that is of interest. In fact, some of our younger men would give it all of their attention, not because it would be necessary, but because in no other place in the world can be seen such a neat, well dressed, pretty set of girls, and their nationality adds something which cannot well be described, but which a Frenchman calls chic. They work

<sup>\*</sup> No. 1 of this correspondence, published in The India Rubber World, May 1, 1905, related to the rubber works at Harburg a/d Elbe, and No. II, in the June 1 issue, to the rubber industry in Sweden.—The Editor.

<sup>†</sup>The deposition of Hiram Hutchinson, taken in the city of Paris in 1854, before the United States consul there, in the suit of Horace H. Day v. Isaac Hartshorn and Daniel Hayward, in the United States circuit court at Providence, Rhode Island, contains this statement:

<sup>&</sup>quot;I have been engaged in the manufacture of India-rubber constantly since 1835—from that time to 1843 in New Brunswick, New Jersey; from 1843 to 1853 in Newark, New Jersey; and largely engaged since 1845. I was president of the Newark India Rubber Manufacturing Co. from its incorporation in 1846 to 1852."

It may be added that the occasion of Mr. Hutchinson's going to Europe was his purchase, in connection with Mr. John C. Henderson, a New York merchant, of the rights under Goodyear's vulcanization patent for the continent.—The EDITOR.

rapidly and well; they make a good shoe, and make it in endless varieties, using 112 different trademarks.

The system, parts, and tools used are very much like those common to most factories of the kind. Here one meets an old friend, a complete stranger in other parts of Europe-the wooden last; they have two last turning machines and can keep the supply equal to the demand. The shoe rack used is very short, holding eight shoes; here again a departure is made from the universal custom; the short racks are loaded to the tune of six on a small hand car, rolled into the varnish room, at the foot of a long incline, and carried into the vulcanizing chambers, rack by rack. There are no tracks in any part of the shoe factory. The vulcanized goods are once more packed on to the carts and at the expense of much strength and labor are brought back to the making room, or rather its end, which is the packing room. They make nearly all the light styles made in America; they make blacks, white, and tans, an endless variety of tennis goods in all colors and prices, and a really fine and high priced calf shoe with rubber sole.

At the other end of this room part of the cutting is done, the balance being done in a room adjoining. Two power cutters are used; they work rather slowly, but are good machines and no workman can ever lose a finger or hand in their use because stock, table, and die are withdrawn after each stroke. No hand dies are used, and all hand cutters use water on their blades and much of it is slopped about. These men and boys are quite expert and work rapidly and the prices paid for piece work are very low. The methods of stock handling are a revelation and require much time, but I am getting too lengthy.

I found two machines used for cutting out frictioned stock by means of a quick running hand knife, which did a whole lot of work in a very short time. During my rambles I unfortunately kicked the larger part of the top on one of my shoes, and as I was bewailing my hard luck, for I was miles from my hotel and had a whole day's tramping about the factory ahead of me, when the gentleman with me said," We will fix that," and passing through a door nearby, I was in a full fledged leather shoe shop and in ten minutes my top was sewed on in good shape, and so I discovered that they had a leather shoe shop where all the high priced calf skin shoes were made, as well as the cheapest tennis. Then another afternoon I was tempted into a doorway and up a flight of stairs, and I fell upon another surprise, a fully equipped knitting mill with 30 machines turning out double threaded net for shoe making, and two thread doubling machines; all the net made here is of the double threaded variety. I naturally looked for a spinning room next, but have not yet found one, and I was told upon inquiry that they actually bought the thread used.

The shoe department is under the charge of an English gentleman named Chapman, who has been here now 22 years. A strange sight to an American visitor is the bottle of wine within the reach of each girl, and nearly every man comes to work morning and afternoon with the neck of a quart bottle protruding from some pocket or the other.

An entire new shop for the manufacture of pneumatic tires has been built. It is all ready for operation with the exception of some electrical machinery which is now due. As soon as this is installed they will have largely increased facilities for the making of an auto tire which is already making a name for itself in this country of automobiles.

All kinds of rubber hose are made, entirely by hand work. Garments and mechanical supplies, belting and surgical goods, and in fact a little of all that is made in rubber is here produced. A duplicate steam plant and engine are always ready for use in case of an accident to the regular plant. The loca-

tion is a fine one, about 13/2 miles from Montargis. A special branch runs in to the works from the railroad track, and a basin capable of holding a half dozen large barges connects by a private canal to the large canal which passes not far from the works; the yard is dotted with large trees, a nice garden is kept there, and all in all the place is a very pleasant one. The works are in a place called Langlee, as already stated, while after a few moments' walk one finds a small comely village called Verines, part of the commune of Châlette; one or two other villages are scattered within easy reach.

Not taken within the grounds is the old home of the Hutchinsons known as "Le Chateau," a handsome building with stables and a park, a garden, and a small pond. Non use has caused the building to become a little dilapidated and since a year or two its lower floor has been used as a storehouse. In the interior are many handsome mural paintings by the Countess of Loyauté, who married one of the Hutchinsons, and so fall to common uses the homes of the magnates when once they lay aside the cares of life.

As the noon hour whistle sounds, the pump in the corner of the yard is at once surrounded with a bevy of men and women each holding in hand a bottle half full of red or white wine, with water so as to increase the quantity of liquid but not the strength. Hundreds pour out of the gate, and here one can spend a few moments to good advantage, for here is a line of small merchants at hand and ready for business. The first one is a large red faced woman with a cart loaded with newspapers. It is astonishing to see the number who stop here to buy or take a paper. Then come cold meats and sausages, fruits and vegetables-among the latter great bundles of asparagus: various knick-knacks, ribbons, laces, combs, pencils, etc., and finally the wine merchant, selling from his cart either by the glass or by the pint or quart, red or white wihe. The operatives all seem happy and contented, but the pay is very small when viewed from American eyes. There are many old people, comfortably off, who still come in daily, pretend to work, and do draw their pay. Some of these are so slow that they fail to move to let themselves pass.

I think, Mr. Editor, that this must be the El Dorado of rubber men; perhaps I had better qualify that and say rubber tire men. Ninety-five per cent. of the fiacres in Paris are pneumatic tired, and these number away up into the tens of thousands; autos of various kinds are numberless. On Friday of last week took place the great race at Clermont-Ferrand. On the Sunday preceding, autos of all kinds began going through Montargis, and day and night until Friday morning the howl and thump of the auto was music to the ear of the rubber man. On Wednesday a count was made of these passing my hotel between 7 A. M. and 6 P. M. and it was 362.

A day or two ago I heard a rattle and a thump, and through the window near me came the fumes of vile gases, so sweet to the nostrils of the lovers of the machine; in the yard before me a huge racing machine had come to anchor; a machine which without trouble makes its 115 kilometers [=71½ miles] an hour. It has come here as an appendage of the works and is to make genuine endurance tests of the Hutchinson's "pneu."

I have given you, Mr. Editor, for the benefit of your readers, just a few of the things I have seen and the impressions they have made upon me. My journey among rubber people, now in the beginning of its fifth month, has been a continual round of pleasure and surprise, and as most of those seen are readers of the "best rubber paper in the world" (quotation from one of the best known manufacturers of Europe), I hope they will accept through this medium my thanks for the endless courtesies extended to the rambling

ALASION M. STICKNEY.

# THE INDIA-RUBBER TRADE IN GREAT BRITAIN.

By Our Regular Correspondent.

ESPITE the continued high price of raw rubber there seems nothing to complain of in the volume of trade to judge by what I hear at the larpe works. Extremely busy in nearly every department is a common report—a state of affairs which shows no likelihood of proving evanescent. Although the price is still high, it has remained for some months now at practically the same level. Thus the awkward factor which dominated last year's trade has been eliminated and a fixed ratio between manufacturing costs and selling price has been maintained. Testimony to this was borne by the chairman at the recent half-yearly meeting of the Silvertown company, the condition of affairs showing an improvement such as will, it may be imagined, result in the shares of this company regaining their level of two years ago.

A GOOD deal is being heard at the present time of the pneumatic hub which is to replace the ordinary rubber tire, with a great saving of rubber. I am told in one

A PNEUMATIC TIRE
DEVELOPMENT.

great saving of rubber. I am told in one
quarter that the idea is an old one, though it
does not seem to have had much of a trial,

Whether it is a novelty or not a strong London syndicate is now engaged in developing it, and great results are expected. The claim is that by the fitting of a pnuematic cushion round the hub the same effect as far as easy running is concerned is obtained as in the case of the ordinary rubber tire encircling the rim.—Though not exactly germane to this topic, I may mention that nothing has been heard of the armored cloth tire which the Dunlop company were to make under Midgley's patent, and it is therefore natural to assume that it has not proved a success.

I UNDERSTAND that a French rubber company of some prominence has recently patented a machine whereby the canvas in

old rubber is entirely separated from the rubber. The process is quite mechanical, no chemicals or heat being used. In these days of high prices for rubber scrap such a pro-

cess is, of course, of more interest than in the old days one can remember, when it was customary to burn insertion under the factory boilers. I hope to give further details of the machine shortly.

ALTHOUGH I understand that the venture has not been crowned with success, it may not be without interest to what

has been attempted by a London firm in the USES FOR way of utilizing old cab tires. The idea was to OLD RUBBER. buy up worn tires at scrap prices, to cut them into segments of about a quarter inch width and to put them in contiguity on stiff iron wire. A new tire was thus made and a considerable number were put into use, the low price at which they could be sold of course proving an attraction. The chief objection, however, to them and which has led to their general abandonment, is that all cab tires are not of the same manufacture and quality. The scrap bought was of various makes and it was repeatedly found that while some of the segments remained quite sound, others rapidly wore out, giving the tire an uneven surface. There may possibly have been other disadvantages, because I don't see why it should be a difficult matter to get a lot of old tires of one make, especially if a good offer, as scrap prices go, was made for them. Though, as I have said, the days of these tires seem to be numbered, at their introduction they certainly caused a flutter of excitement among the makers of cab tires, as they were sold at considerably less than half the price of the latter.

WITH regard to this topic, referred to at length in our London contemporary, I am certainly in line with those who con-

THE
RED RUBBER
SCARE.

tend that if any disease is traced to the red rubber rings used in mineral water or beer bottles, it is due to the physical action of abraded particles, rather than to any specific toxic effect

produced by the red sulphide of antimony. It is undeniable that these rings often remain in use longer than should be the case, and the oxidized rubber will easily break off and fall into the bottle. As such particles must be looked upon as decidedly dangerous in these days of appendicitis scares, the moral would seem to be that the rings should be regularly examined by those who fill the bottles and the worn ones replaced by new ones. In mentioning the harmlessness of red sulphide of antimony in this connection, I wish to be understood as referring to the pure product, containing pentasulphide of antimony, free sulphur, and sulphate of lime only. Such brands as contain the oxide of antimony in greater or less amount might easily prove dangerous and whatever may be considered desirable in the case of other red goods, it should certainly be stipulated that the antimony used for bottle rings or in connection with other food products should be quite free from the oxide.

ABOUT a year ago I said a few words regarding a preliminary prospectus issued by Messrs. Johnson & Phillips, electric cable

manufacturers of Charlton, Kent. The capital NEW then proposed was in the neighborhood of half FLOTATIONS. a million. In the recent prospectus the more moderate sum of £350,000 is asked for, and the issue seems to have gone off all right. There has been an absence of the hostile criticism which the market directed against the first attempt, and the fact that the reduction in income of recent years is plainly stated has excited favorable comment. Moreover, there are now more debentures and less share capital than in the first proposition, a fact which has aided its more favorable reception. For a great many years the firm bought their rubber insulating material by contract from outside, but about four years ago they put down a rubber manufacturing plant of their The recent flotation of Claudius Ash Sons & Co., own. Limited, at a capital of £1,000,000 sterling, went off, I understand, very well, being over subscribed for. Though the company has to a large extent a monopoly in the dental rubber and supplies business, the field is shared to some extent by the Dental Manufacturing Co., Limited, a concern founded a few years ago, and in which a large number of dentists up and down the country hold shares.

THE principal change which has come over the relations of the West African rubber merchant and the native collector is

the substitution of currency payment for the Of BARTER. old system of barter. Judging by what the merchants say they made much bigger profits in the good old days when the intrinsic value of the goods given in exchange for the rubber was but imperfectly known to the natives. The latter in now insisting on payment in coin even though they undertake to spend it at the merchants' stores are undoubtedly acting in their own interests and they can hardly be expected to consider the feelings of the

merchant who bewails the altered condition of affairs. This barter system is of course closely allied to the truck system of payment to workmen which is now illegal in England and has seen a great reduction on the Continent in late years owing to agitation on the part of the work people. That it is open to great abuses in the case of illiterate and ignorant men admits of no doubt and those who advocate its continuance except in cases of very primitive civilization must excite suspicion as to the disinterestedness of their action.

In the June issue of THE INDIA RUBBER WORLD under the head of " Jottings by an American in Europe," some apprecia-

tive remarks are made in reference to the article THE SWEDISH I wrote last year on the rubber trade in Norway RUBBER TRADE. and Sweden. With regard to the surprise expressed at the accuracy of the article, there is a very simple explanation, and that is the willingness of those concerned to give the necessary information. My experience in other countries, and especially in my own, is that often it is an exceedingly difficult matter to get information at first hand. Manufacturers seem always interested to read what one has to say concerning the doings of their competitors, but their own springs of information show a decided tendency to run dry on the appearance of the interviewer. It was quite a revelation to me to find an opposite tendency in Scandinavia, and this rendered my selfimposed task an easy and pleasant one.

As an appeal has been entered against Mr. Justice Buckley, finding that the Haskell patent has been anticipated, comment

on the case ought to be suspended. the judicial finding a considerable reduction GOLF BALL in the price of balls now sold at 2 shillings each TRIAL. has been freely talked about in golfing circles,

but evidently such anticipations are somewhat premature. There seems little doubt that the present retail price leaves a handsome profit, judging from the cost price of the elastic thread and Gutta-percha, and the makers should be able to contemplate a reduction with equanimity, though probably not with approbation.

AT some of the London workhouses the tasks allotted to casuals have been widened in their scope and it may be news

NEW

TASK.

to some to learn that one of the innovations is the separation of the insulation from narrow vul-WORKHOUSE canized rubber cables. A year or two ago the competition of prison made goods was strongly

denounced in the house of commons. I am not suggesting that there is anything to be objected to in the workhouses going into the scrap rubber line, but the dealer who supplies the cable and gets the rubber back for sale seems to be a man of business, because in the ordinary way it has never been found profitable to strip the narrow cables by hand and the rubber has generally been burnt off.

THE June number of this Journal reprints from a Toronto contemporary some interesting remarks on the Canadian waterproof industry. Though there is nothing WATERPROOF in the British references which requires correc-TRADE IN tion, yet a few words by way of addendum seem CANADA. called for. To the three Manchester waterproof-

ing firms mentioned as having done most of the early trade in Canada should be added S. L. Gotliffe & Co., who probably did the biggest business of any at one time. It is not surprising that since the evolution of the home manufacture in Canada the English firms have closed their offices, Frankenburg's being the last to take this step. This does not mean, however, that all business is stopped, because a considerable amount is still being done. This is more especially with single textures, in which the British make is superior to the Canadian. The

article referred to above says truthfully that the Canadian made proofing stands the climate better than the English make does. This applies especially to double textures, and I am told that the superiority consists in their being a good deal cheaper than the English, and because they contain the American pitch proof in place of rubber. It is considered in England that for cold climates this pitch proofing may be superior to a pure rubber proof, and this fact added to its lower price makes English competition quite impossible. Of course it must not be assumed that no business in this branch is done by other than the four Manchester firms whose names have been mentioned in connection; other firms have a share in it, but have not laid themselves out specially for the trade.

I SEE that in a recent patent of C. A. R. Steenstrup, hydrofluoric acid under pressure is one of the chemicals used. This

has been proposed before, though I do not DEVULCANIZING know whether it has been patented. I expect PATENTS. it will be found an objectionable substance to use, and I don't see how it can affect more in the way of destroying textile fabric than the cheaper mineral acids. Heinzerling's patent for dissolving vulcanized rubber in aniline or its higher homologues with the subsequent separation of the rubber free from mineral matter has now run out.

DR. SCHUMACHER, who for some years was chemist at Messrs. Charles Macintosh & Co.'s works and subsequently started the London Rubber Manufacturing Co. at Deptford, which closed down about a year ago, has recently commenced business as a rubber merchant as H. Schumacher & Co., at 40, Great Tower street, London, E. C.

# INDIA-RUBBER GOODS IN COMMERCE.

#### EXPORTS FROM THE UNITED STATES.

FFICIAL statement of values for May, 1905, and the first eleven months of five fiscal years, beginning July I, from the treasury department at Washington:

Months.	Belting, Packing, and Hose.	Boots and Shoes.	All other Rubber.	TOTAL.
May July-April	\$ 97,976 794,256	\$ 35.517 1,100,093	\$ 263,691 2.064,066	\$ 397,184 3,958,415
Total	578,572	\$1,135,610 1,045,192 1,006,982 981,058	\$2,327.757 2,242,130 2,075,925 1,607,448	\$4.355.599 4.090,307 3,836,143 3,167,078
Total, 1900-01	508,873	684,256	1,584,864	2,777,993

#### BRAZILIAN IMPORTS OF RUBBER GOODS.

OFFICIAL statement of values (in milreis) during two calendar years [These figures doubtless fail to include many articles embracing more or less rubber, but classified under other headings than "manufactures of rubber."]:

0 1	IIGIN.		DESTI	NATIO	N.
COUNTRIES.	1902.	1903.	PORTS.	1902.	1903.
Germany	680,349	873,259	Manàos	48,925	77,640
United States	113,633	150,776	Pará	102,208	155,725
France	299,432	289,371	Pernambuco	82,703	135,703
Great Britain	773.548	767,308	Bahia	82,125	89.728
Italy	127,952	189,872	Rio de Janeiro 1	,109,855	1,244,261
All Other	77,758	104,237	Santos	449,449	377,203
			Porto Alegre	62,894	104,168
Total2	,072,672	2,374,823	Other Ports	134,513	190,395

Total.....2,072,6722,374,823

EQUIVALENT, with exchange at 12 pence, to:

	1902.	1903.
United States gold		
Sterling	£ 103,633 12s.	£118,741 115.

# NEW GOODS AND SPECIALTIES IN RUBBER.

THE BARKER MASSAGE MACHINE.

ASSAGE appliances involving the use of rubber have come into very widespread use. Hitherto massage movements have been applied first by the hand alone, and more recently with the aid of devices used by the hand. The illustration herewith relates to a mechanical device

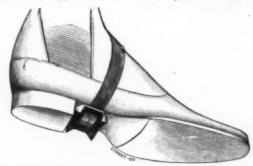


intended to combine the stroking, kneading, and vibrating movements all in one, which the hand masseur cannot do. Besides which, the rate of movement attainable is very many times greater than is possible in hand massage. Again, by the use of the machines the treatment can be applied for any desired length of time, while at best the movements of the hand masseur cannot be maintained for more than a few minutes continuously. The cut herewith illustrates the rubber brush used and the wooden handle by

means of which it is held and manipulated, the motion being given by means of a small electric motor (not included in the cut) which may be connected to an electric lighting or other similar current. This device was the subject of an award at the St. Louis Exposition in 1904 and has come into use in most of the cities in the United States, in large barber shops, massage parlors, and so on. [James Barker, Iron Foundry and Machine Works, Philadelphia.]

# A SERVICEABLE ICE CREEPER.

WHILE dealers in rubber and other boots and shoes are detailing their orders for the coming winter trade, it may be timely to consider also the various accessory goods, the number and variety of which is constantly increasing. The cut relates to and illustrates the application of an Ice Creeper which can be used



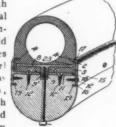
on rubber footwear of any style and also other boots and shoes. They can be put on or taken off instantly and with ease and are noiseless in use. There are no rivets or screws involved in their construction or application. The "Brattleboro" style is held in place with two rubber bands and the "Star" style with a leather strap. The metal points in these creepers are

referred to as being especially hard, which makes them more durable than any other article of this class in the market, [Dunham Brothers, selling agents for the United States, Brattleboro, Vermont.]

A NEW TIRE FASTENING.

UNITED STATES patent No. 789 937 relates to means for attaching a pneumatic rubber tire to the wheel rim, as indicated

in part by the accompanying illustration. The tire has its base formed with a T shaped embedded space, the radial part of which forms a bottom continuous slot; binder plates within said space, each plate having screw bosses projecting through such slot; a wheel rim; channel plates one of which has an integral web secured to said rim, the said screw bosses passing through and engaging said channel web; and screw bolts passing through the rim



and engaging said bosses, whereby the binder plate and the channel web are secured together, to the rim, and to the tire. The patentee is George T. Reed, of Baltimore, Maryland.

DUFF'S RING GRIP FOR GOLF BOOTS.

THE Ring Grip illustrated in the accompanying cuts is de-

signed for attachment by small screws to the soles of leather boots, for the use of golf players and other sportsmen. They may be attached to any boot or shoe, thus often rendering it unnecessary to purchase special footwear for sporting use. As a further development of the idea the makers have brought out a rubber golosh (shown in the illustration on the left) with a heavy sole to which the spring grips are fitted. This handy footgear is intended to be slipped over an ordinary walking boot, does not extend beyond the



sole, and has no heel but is kept in its place by a strap which passes around the heel. A pair of these goloshes weighs but little, slips readily into the pocket, and can be almost instantly put on in case a sudden dash of rain renders the footing uncomfortable. [Duff & Co., 10, Throgmorton avenue, E. C., London.]

THE "SURE FOOT" RUBBER HORSESHOE.

THE accompanying illustration relates not to a horseshoe

pad merely, but to a horseshoe, every part of which is made of rubber except the straps and the buckles, which are of leather and metal. The shoe is intended to be worn over the ordinary steel shoe under certain circumstances, as for instance, on the street in slippery weather, or on lawns for the purpose of protecting them. But there are reasons at times



why the shoe should be worn in place of the steel shoe, as for instance in case where the horse throws a shoe while driving, or the horse's hoof has been injured or is diseased. No nails or

irons are needed in keeping this shoe in place and it can be readily put on or taken off. The shoe is corrugated inside and can be applied to hoofs of different sizes by the adjustment of the straps. The bottom of the shoe is open for the purposes of ventilation, and to prevent the hoof from drawing and sweating. [The Mehlbach Saddle Co., No. 106 Chambers street, New York.]

THE "WEDGE LAP" ROBE FOR AUTOMOBILISTS.

AMONG the products of the extensive and long established robe manufacturers, L. C. Chase & Co. (New York and Chicago) there are now included a large list of robes designed to meet the requirements for wind, water, and dust proof covering, in weights, styles, and sizes especially adapted for automobile use. There are rubber robes, rubber interlined plush



robes, plush, leather, and linen dust robes, not to mention others, in the extensive catalogue of the firm name. The purpose of the present paragraph is to refer to the wedge shaped lap robe illustrated in an accompanying cut. This robe is made 80 inches long at the top and 65 inches at the bottom, which shape renders it well adapted for automobiles with wide seats and narrow body.

# THE ARCTIC TONGUE SHIELD.

This is a small rubber article designed for the use of pipe smokers, for the purpose of breaking the direct stream of smoke on the tongue, making it cooler, and preventing it from biting the tongue. It is a small piece of soft rubber specially shaped and adapted to fit the mouthpiece of any pipe, rendering it soft and easy on the teeth. The article is intended to be retailed at 5 cents. [American Tongue Shield Co., No. 504 Ninth street, N. W., Washington, D. C.]

#### THE RUBBER GOODS PLAN.

TO THE EDITOR OF THE EVENING POST—Sir: Ought not shareholders of Rubber Goods Manufacturing Co. who have not accepted the Brady proposition to combine for mutual protection? If our company were to be wound up, that would mean par for the preferred, a stock which pays 7 per cent. dividends. What would it mean for the common, which we are told now can earn 8 per cent.?

The management of our company in the past has been able but utterly selfish. It is not the United States Rubber Co. which should have been the first to inform us that we can earn not less and probably more than the sum of \$1,800,000 yearly. The last annual report of our company admits a net income of only \$0\$1,186,66.

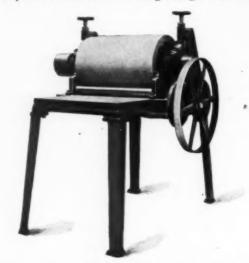
The mystery has remained inpenetrable while speculators were accumulating our stock at low prices. They have now secured at least 60 for themselves, while depositing stockholders have received 50 per cent. only, in United States Rubber company second preferred stock.

A. HECKSCHER.

New York, June 27.

# MACHINE FOR GRINDING RUBBER TILING.

A NEW machine designed for the grinding of either interlocking or sheet tiling of rubber is shown in the accompanying illustration. The necessity for grinding rubber tiling arises from the fact that the surface is apt to be slightly discolored by the preparation applied to the plates to keep it from sticking during vulcanization. The machine itself is quite simple, its salient feature being a large drum covered with emery or carborundum, held in place by glue, revolving at a speed from 1500 to 1800 revolutions a minute. The feeding is done by means of the friction of the grinding roll and the two



smaller rolls placed on the bed of the machine. The machine is made in two sizes, the larger taking tiling up to 4 feet in width and the smaller up to 2 feet and is adjustable for any thickness up to one inch. As tiling thickness usually varies from ½ to ½ of an inch it will be seen that there is ample clearance and adjustment for anything in that line. During operation very little is taken off by the grinding, the surface being left perfectly clean and absolutely even. Under ordinary conditions the goods are run through the machine but once, although in special cases they may be run through again and again without injury. This machine, which is now in use in some of the largest rubber factories in the United States, is manufactured by A. Adamson, Akron, Ohio.

#### BUKIT RAJAH RUBBER CO., LIMITED.

[See THE INDIA RUBBER WORLD, May 1, 1904-page 272,]

THE report presented at the second annual meeting of shareholders at the Londn office, on July 25, 1905, showed receipts for the first year of working of £8132 6s. 11d. [=\\$39.576, gold] and expenditures on the plantation and in London of £8037 3s. [=\\$39.112.80] leaving a balance of £95 3s. 11d., which was applied to writing off preliminary expenses. Sales of rubber included 5702 pounds of Pará at the average price in London of 5s. 9d., and 1009 pounds rambong (Ficus elastica) at 4s. 1d., average. There are now on the estate 138.589 rubber trees, of various plantings from 1897 down, and arrangements have been made to plant 200 acres with rubber this year. The manager estimates the rubber yield for the current business year at 25,000 pounds. Recent London quotations were £210d. and higher for full paid shares of £1 each.

# PROGRESS IN RUBBER PLANTING.

REPORT OF THE MALAY STATES PLANTERS.

HE latest annual report of the United Planters' Association of the Federated Malay States devotes special attention to the cultivation of Pará rubber, which continues uppermost in the interest of the planters in that region. A favorable rate of growth is reported and the absence of pests and disease among trees. The year covered by the report was the first in which tapping had been done on a large scale, and the result was a better yield from the young trees than had been expected, and the prices realized equal to if not better than those for the finest of rubber from Ceylon. More new rubber estates were opened than in any former year and the extension of rubber acreage on the old estates was also larger. The total acreage planted with rubber in the Far East is estimated in the report as follows:

																						Acres.
Federated																						
sula			 				 		,					 . *	,							30,000
Sumatra									 		 											5,000
Java								,						 			 		*	 		5,000
Ceylon			 	*		 		,	 							١	 					25,000
India and	Burn	na	 						 												*	5,000
Total								 					 									70,000

The report says: "We will take it for granted that this 70,000 acres is all good and that it will give a good yield of 200 pounds per acre = 14,000,000 pounds. This cannot all be in full bearing until the end of 1911, and no more than this 70,000 acres can be in bearing at the end of 1911 for it is not planted." In view of the growing demand for rubber, while the exports from Pará remain practically constant, the report takes the position that there is no reason to fear overproduction of rubber, since even the maximum output of Asia by 1911 would be hardly more than 10 percent.of the present world's consumption. But even if rubber should be overproduced some day, it is felt that Brazil cannot compete with Asia with rubber at 25.6d. per pound, at which price Straits and Ceylon rubber can be sold at a profit.

While most of the rubber above referred to is *Hevea*, rambong (*Ficus elastica*) continues to receive increasing attention and favorable results are anticipated, though little rubber of this species has yet come into bearing. The amount of plantation rubber exported thus far from the Straits is not stated, but a much larger yield is expected this year, owing to more trees now being ready for tapping.

"CASTILLOA ELASTICA" IN THE DUTCH EAST INDIES.

EXPERIMENTAL planting of various rubber species has been carried on for some time by the forestry department in the Dutch East Indies, and particularly in Java. De Indische Mercuur contains a résumé of the progress made, derived mainly from the latest annual report of the forestry department. It appears that total area planted with Caoutchouc yielding species under the auspices of the department to the end of March 1904, was 2476 hectares [=6118 acres], of which 992 hectares had been planted after January 1, 1903. The average per acre is small as compared with planting statistics in other localities, but this is due to the fact probably that the greater part is planted has been of Ficus, which requires more space than some other species. The number of young trees mentioned as having been planted is as follows: Ficus elastica, 317,000; Hevea Brasiliensis, 32,000; and Castilloa elastica, 36,000; t.tal 385,000. Regarding Castilloa the report says that the conditions of cultivation are favorable in many places, although in Japara many of the plants died when young, owing to the lack of experience of the planters. In the same district the plants suffered two years ago from severe storms. Given good soil and clean cultivation and a sufficient amount of light, the tree is reported to develop splendidly. In some localities a fungus appearing at the roots has caused the entire plant to dry out, though a small proportion of the trees appears to have been affected. At Genggeng some io year old Castilloas were reported to have died after the appearance of numerous small larvæ (Bostrichidæ). This may have been a secondary cause, however, the real trouble perhaps being in an unfavorable location and soil. In Bodja the Castilloa was not injured by the porcupines, while the Hevea plants growing nearby suffered great damage from them.

#### SAN GABRIEL CO.

[Plantation at San Gabriel, near Playa Vicente, state of Vera Cruz, Mexico. Office: No. 189 La Salle street, Chicago, Illinois.]

INCORPORATED November 3, 1903, under Illinois laws, to acquire the "San Gabriel" sugar plantation, which had been developed by several citizens of Chicago for five or six years. They have 2650 acres near where the Vera Cruz and Pacific railway crosses the rio Tesechoacan. There are now on the estate some 4000 rubber trees which have grown so well that, while sugar planting will continue to be the chief interest of the company, they advise The India Rubber World: "We will each year put out some rubber, doing the work slowly and carefully taking advantage of the experience of other rubber planters and not looking for returns for say perhaps 8 or 10 years. Some may think we are a little too conservative, but we believe it is best to be on the safe side." Officers: Elmer J. Adams, president; Chesley R. Perry, vice president: Robert J. Kerr, secretary and treasurer.

#### GOOD RUBBER LANDS IN TABASCO (MEXICO).

To the Editor of the India Rubber World: As a subscriber to your paper I beg to draw your attention and of all those who are interested in rubber culture to a certain part of the state of Tabasco, till now completely neglected, but which contains the finest lands imaginable for the culture of the Castilloa elastica. It is on the right bank of the Mezcalapa river, in the southern part of the state, and includes all the lands between the boundary of this state and the foothills of the mountains of the state of Chiapas. Thousands of wild rubber trees growing in this section are annually tapped by the natives, who, employing their destructive methods, kill or injure many trees. However, their number does not decrease, but on the contrary it seems to augment.

American capital has not invaded this territory, probably because it has few and bad roads, and hence has seldom been visited. Still the success obtainable in any kind of culture depends greatly upon the soil, and if there is any part of the state of Tabasco suitable for rubber culture, nature's finger points to this tract of land. It is about 150-200 feet above sea level, hilly, and well drained. Transport facilities are limited, and while this is a drawback for any plantation, it is not so much so for rubber culture. The lands I am specially referring to can be reached in the rainy season by water from San Juan Bantista, but in the dry season a trip of about 40 miles over land must be made to get to them.

WILLIAM C. DE WIT.

Cardenas, Tabasco, Mexico, March 14, 1905.

### RECENT RUBBER PATENTS.

### UNITED STATES OF AMERICA.

ISSUED MAY 30, 1905.

N 0. 790,906. Tubular flexible article [tire cover or the like]. A H. Marks, Akron, Ohio.

790,907. Method of constructing tubular flexible articles. Same.

790,914. Tire protector. H. P. Palin, North Attleboro, Mass.

Golf ball. C. Davis, Washington, D. C., assignor to Cambridge Mfg. Co., Wilmington, Del.

790,955. Golf ball. Same.

790,971. Flexible tube and connection. A. W. Nicholis, Chicago, Ill., assignor of one-half to F. P. Noera, Waterbury, Conn.

791,075. Pneumatic attachment for riveting and plate closing machines. A. Carpenter, Sewickley, Pa., assignor to Riter-Conley Mig. Co., Jersey City, N. J.

Waterproof explosive cap for blasting purposes. E. W. Keith, Denver, and A. H. Boyd, Leadville, Cold

791,345. Tire repairing device. O. F. Kadow, Cleveland, Ohio.

791,377. Stork neck for gas tubes. W. S. Stapley, Bridgeport, Conn., assignor to The Bridgeport Brass Co.

#### Trade Marks.

Pneumatic and rubber tires. C. L. Ireson, Boston. Essential feature. - The hyphenated letters I-C.

Rubber bath and flesh brushes, rubber complexion brushes, and rubber tooth and toilet brushes, feature.—The word BAILEY'S. C. J. Bailey, Boston.

1715. Packing. S. R. Dresser, Bradford, Pa. Essential feature.—
The representation of a cap inclosed in an elliptical frame. Above the cap appear the letters S. R. DRESSER'S and below the cap the letters CAP RUBBER.

4. Rubber boots and shoes. T. Crowley, Lambertville, N. J. Essential feature.—The word TUNNEL associated with the pictorial representation of a crossed pick and shovel and a miner's cap

ISSUED JUNE 6, 1905.

791,552. Gasket material. [Wire mesh and rubber.] R. C. Hance, Holmes, Wyo.

791,563. Rubber dam holder [for dentists' use]. R. F. Ludwig, Chicago.



791,592

791,592. Rubber tire. J. A. Swinehart, Akron, Ohio.

Apparatus for making golf balls. 791,648. F. H. Richards, Hartford, Conn

Apparatus for molding playing Same. 791,690. Comb, F. W. Grell, New York

city, assignor to American Hard Rubber Co.

791,705. Hose coupling. A. B. Lees, Great Barrington, Mass. 791,774. Form for making seamless rubber articles. T. M. Gregory, Akron, Ohio, assignor to The Miller Rubber Mfg. Co [Described elsewhere in this paper.]

791,787. Pneumatic breast strap [for horses]. C. T. Howard, Rosedale, Kans., assignor of one half to J. O. McVey, Kansas City, Mo.

791,788. Pneumatic horse collar. Same.

791,946. Apparatus for casting playing balls. F H. Richards, Hartford, Conn.

791,991. Rubber tire fastener for wheels. G. T. Reed, assignor of one-third to A. H. Beimschla, both of Baltimore.

Trade Marks.

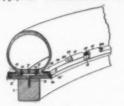
791,991. Atomizers and bulb and fountain syringes. Wetmore Co., New York city. Essential feature .-The word CENTURY.

Dress shields and protectors. The Canfield Rubber Co. Bridgeport, Conn. Essential feature.—The representation of a peacock with its tail extended in fan shape and the representation of a dress shield immediately on and concealing part of the tail.

2,651. Dress shields and protectors. Same. Essential feature.—The representation of a peacock perched on the concave edge of a dress shield with the tail of the peacock extending in front of and to a point below the convex edge of the shield.

ISSUED JUNE 13, 1905.

792,008. Pneumatic tire. P. E. Doolittle, Toronto, Canada.







792,124.

Tool for applying clincher tire casings to clincher rims. 792,009. N. Downs, Chicago

792,074. Hose coupling for hydrants. G. Rathburn, Peoria, Ill.

792,075. Vehicle tire. J. C. Raymond, New York city.

792,124. Fountain comb. W. H. Evans, Monticello, Ill.

792,130. Toy. P. Heftler, assignor to E. Storch, both of Vienna, Austria.

792,198. Vulcanizing mold [for forming rubber hose and tubing in long lengths.] H. Z. Cobb, Wilmington, Del.

Pyrograph. W. H. Figg, Washington, D. C. 792,206.

792,227. Fireman's respirator. W. F. Merryman, assignor of one-half to H. R. Wolcott, both of Denver, Colo.

792,230. Hot air inhaler. N. K. Morris, Denver, Colo. Bath brush. P. J. McCarthy, Providence, R. I. 703.278.

792,290. Pneumatic tire. C. S. Sears, Toledo, Ohio.

792,299. Syringe [for dentists' use ]. S. M. Weaver, Cleveland, Ohio.

792,348. Oxygen inflating device. T. P. Pomeroy, Freeport, Mich.

792,417. Hose or pipe coupling. W. S. Houser, Dubois, Pa.

792,555. Elastic tread. P. W. Pratt, Boston.

Rubber heels for ladies' boots and shoes. A. E. Little & Co., Lynn, Mass. Essential feature.—The word SOROSIS inclosed in a circle.

2,859. Rubber belting. Gibbens & Stream, New Occasion, sential feature.—The representation of a mosquito, associated with

ISSUED JUNE, 20, 1965.

792,626. Hose coupling. J. H. Stephens, Vernon, Tex.

astota, N. Y.

792,673.

792,921.

792,673. Grip tread for pneumatic tires. W. J. Smith, assignor to L. G. Fischer, both of Can-791,688. Cushion for shoes. E. J. Bliss, Edgartown, Mass., assignor to Tredair Ruhber Co,

Boston.

792.766. Tire for vehicle wheels. W. F. Ellis, Stamford, Conn., and E. C. Davis, New Brunswick, N. J., assignors to The Universal Tire Co., New

792,767. Tire construction. Same.

Brake for rubber-tired vehicles. E. Perron 792,844. and W. A. Sawyer, Rockland, Mich.

792,897. Vehicle wheel [with resilient tire comprising a series of springs and a rubber tread]. L. A. Hill, Washington, D. C.

Fountain pen. S. H. Hodges, South Glens Falls, 792,898. N. Y.

792,921. Resilient tired wheel. J. Partington, Saltaire, England.

792.988. Fountain pen. S. H. Hodges, South Glens Falls, N. V.

Trade Marks.

758. Insulating varnishes and compounds for insulating purposes.
Standard Varnish Works, New York city. Essential feature.—
The word VO\_TALAC, inclosed within a diamondshaped figure.
4.123. Insulating compound. Standard Underground Cable Co.,
Pittsburgh. Essential feature.—The word OZITE

[Note,—Printed copies of specifications of United States patents may be obtained from The India Russer World office at 10 cents each, postpaid.]

#### GREAT BRITAIN AND IRELAND.

PATENT SPECIFICATIONS PUBLISHED.

The number given is that assigned to the Patent at the filing of the Applica-tion, which in the case of those listed below was in 1904.

\* Denotes Patents for American Inventions.

[ABSTRACTED IN THE OFFICIAL JOURNAL, MAY 24, 1905.]

\*2493 (1904). Elastic cushion for the inside of boot heels. E. J. Bliss, Edgartown, Massachusetts.

2605 (1904). Heel protector. M. Simpson, Johannesburg, Transvaal. [ABSTRACTED IN THE OFFICIAL JOURNAL, MAY 31, 1905.]

2816 (1904). Golf ball [with sponge rubber core enveloping a center of various materials]. G. V. de Luca, London.

2982 (1904). Tire preserving mixture [of birch tar oil, coal tar benzine, and dissolved dextrine]. L. Lessmann and M. Weinkopf, Graz, Germany.

\*2997 (1904). Dental vulcanizer. J. F. Funck, Rochester, New York. 3088 (1904). Method of combining rubber and metal for tire threads, hose pipe, and the like. J. A. Mays, Hampstead, Middlesex.

\*3121 (1904). Fountain pen filler. L. Fisk, Woodcliff, New Jersey. Conduit for electric conductors. H. H. Lake, London.

(J. S. Wilson, Chelsea, Massachusetts.) \*3261 (1904). Valve for railway air brakes. British Thomson-Houston

Co., London. (General Electric Co., Schenectady, New York.) 3203 (1904). Leather cover for pneumatic tires. E. Niederhäuser, Cologne, Germany.

3347 (1904). Heel protector. R. M. Howison, London.

3362 (1904). Flexible metallic tread for pneumatic tires. C. A. Brackelsberg, Düsseldorf, Germany.

3406 (1904). Rubber lined frames for packing earthenware, glass, and the like for shipment. H. Hobson, Longton. Staffordshire.

3410 (1904). Pneumatic tire [with leather protected cover]. S. Cooper, Milngavie, near Glasgow.

[ABSTRACTED IN THE OFFICIAL JOURNAL, JUNE 7, 1905.]

3224 (1904). Means of securing pneumatic tires to wooden rims. A. T. Collier, W. G. Williams, and Collier Tyre Co., London.

58 (1904). Rubber type and holders therefor. Addr Ltd., London. (Addressograph Co., Chicago, Illinois.) \*3458 (1904). Addressograph,

\*3506 (1904). Fountain pen. W. Bolles and J. L. Chase, Toledo, Ohio.

3530 (1904). Carpet cleaning apparatus. S. Simmons and H. Dansey, London.

Method of securing rubber soles to leather boots. W. A. 3591 (1904). C. Matthews, New Dustan, Northamptonshire.

3601 (1904). Douche. F. Schutze, London.

3670 (1904). Tire inflator. B. L. J. Tollemache, Cirencester.

3749 (1904). Waterproof cape [stiffened at the edge by wires, to cause the rain to drip away from the wearer]. H. Brown, Winchfield, Hampshire.

3907 (1904). Pneumatic tire [with protected cover of short chains]. Count Siegfried, Wimpsten, Vienna, Austria.

[ABSTRACTED IN THE OFFICIAL JOURNAL, JUNE 15, 1905.]

4017 (1904). Heel protector. J. R. Skinner, Christchurch, New Zealand.

4132 (1904). Pneumatic tire. E. Lee, Gosport.

4200 (1904). Vulcanizer for tire repairs. H. H. Frost, London.

Antiskidding device for tires. Sainsbury's Anti-Skidders, 4305 (1904). Antiskidding device Ltd., and J. Badger, London.

4351 (1904). Hose coupling. D. Worland, Victoria, Australia.

4353 (1904). Massage appliance. T. Hoffman, Berlin, Germany.

4354 (1904). Pneumatic boot. [A rubber air cushion is inserted between the insole and the outer sole.] L. Dewanne, Nirvelles, Belgium.

[ABSTRACTED IN THE OFFICIAL JOURNAL, JUNE 21, 1905.]

4612 (1904). Inflatable toys. P. Heftler and E. Storch, Vienna, Aus-

4616 (1904). Inner tube for tires. F. Rich, Crawley, Sussex.

4623 (1904). Pneumatic tire. A. van der Stichelin, Ghent, Belgium.

4635 (1904). Surgical truss. A. D. Bateman, Manchester.

4744 (1904). Anti skidding device for tires. A. G. Rosser, London.

4933 (1904). Roller skates with pneumatic tires. E. Theysohn, Pirmasens, Bavaria.

4960 (1904). Golf ball. R. Appleyard, India-rubber, Gutta-Percha, and Telegraph Works, Silvertown.

4987 (1904). Enema syringe. H. Lambert, London.

14 (1904). Pneumatic tire [rendered puncture proof by metallic shield]. M. Miller and J. A. Bunnell, Clyman, Wisconsin. \* 5014 (1904).

3 (1904). Heel protector [having its wearing surface composed of independent parts, each of which may be removed and replaced by 5063 (1904). others when worn]. T. T. Spencer, London.

[ABSTRACTED IN THE OFFICIAL JOURNAL, JUNE 28, 1905.]

5265 (1904). Nipple and stopper for nursing bottle. E. W. Harrison and T. Webb, St. Helens.

5287 (1904). Elastic tire. A. Spencer, London.

5314 (1904). Pneumatic tire [with protective tread]. P. T. Somer-ville-Large, Kilcullen, County Kildare,

5345 (1904). Pneumatic tire [with spoon shaped shield]. J. Hardie and F. H. Cooper, Erith, Kent.

\*5359 (1904). Printers' blanket. J. E. Rhodes, Brooklyn, New York. \* 5365 (1904). Mud guard for tires. W. Lintern, Westpark, Ohio.

5615 (1904). Pneumatic tire [protected from puncture by metal shields]. F. Schmidt, Itchen, and C. Sharp, Woolston, Hampshire. Pneumatic tire [protected from puncture by metal

5643 (1904). Heel protector. C. P. Horton, Birmingham.

5686 (1904). Pneumatic tire [with puncture preventing bands of steel wire loops]. F. H. Richardson, Sunderland, Durham.

5687 (1904). Inflatable life saving belt. E. Manco-Schnurer, Paris, France.

\* 5721 (1904). 21 (1904). Pneumatic tire [protected against puncture by cork lining of the tread]. M. van B. Rush, Anderson, Indiana.

5756 (1904). Pneumatic tire [with anti skidding device]. T. Stewart. Bolness, Linlithgowshire.

5810 (1904). Rubber and metal tread [for heel pads, horseshoes, stair treads, and the like]. W. S. Cort and G. L. Porter, Market Harborough.

5827 (1904). Leather cover for pneumatic tires. M. Korth, Cologne, Germany.

5830 (1904). Elastic tire. E. C. F. Otto, London.

Fountain pen filler. Bewley & Draper and H. C. 5833 (1904). Draper, Dublin.

5858 (1904). Pneumatic toy. T. Dowler, Manchester.

#### THE FRENCH REPUBLIC.

PATENTS ISSUED (WITH DATES OF APPLICATION).

349,406 (Dec. 16, 1904). Guerry and Duperay. Impervious cotton cloth covering for pneumatic fittings.

349,420 (Dec. 22). E. Lafosse and F. Daligault. Tires with anti skidding device.

349,475 (Dec. 7). H. Stein. Shoes with invisible elastics.

349,481 (Dec. 14). J. J. Collet. Composition for pneumatic tires.

349,488 (Dec. 22). L. Fougeadoire. Rubber for enlarging and reducing drawings used in pantograph machines.

349,501 (Dec. 23). Rousset Freres. Shoes with rubber soles pasted over leather soles.

349,503 (Dec, 23). Michelin & Cie. Process and device for inflating pneumatic automobile tires,

349,527 (March 31). C. E. Giovetti, Grundler and Haberer. Process and device for the extraction of sap, latex, and all liquids from trees of all kinds, and especially from those producing Caoutchouc and Gutta-percha.

349,561 (Dec. 27). F. E. Bowers. Protective covering for rubber tires

349,615 (Dec. 27). J. E. Hopkinson. Elastic tires.

349,646 (Dec. 28). A. Boucher. Rubber tire protector.

349,801 (Dec. 31). M. C. A. Lapsolu. Pneumatic tire with articulated metallic covering.

349,812 (April 12). A. E. Vincent. Machine for the manufacture of pneumatic tires.

350 557 (Jan. 6, 1905). J. Oliver. Leather and rubber tire for vehicle wheels.

350,561 (Jan. 6). P. W. Litchfield. Pneumatic tire.

350,702 (Jan. 11). P. J. Schmitz. Heel with rubber insertions for gaiters.

350,716 (Jan. 12). A. Chaurion. Non skidding seamless leather pneumatic tire.

350,754 (Jan. 14). A. Bisse and E. Aurange. Detachable rubber saddle pads for horses.

[Norm.—Printed copies of specifications of French patents may be obtained from R. Bobet, Ingenieur-Counseil, 16 avenue de Villiers, Paris, at 50 cents each, post paid.]

#### THE GERMAN EMPIRE.

PATENTS GRANTED.

- 709 (Class 47d). Method of making waterproof cords. Vereinigte Gummiwaaren-Fabriken, Harburg-Wien. May 24. 161,709 (Class 47d).
- Attachment for envelope making machine. G. 161,710 (Cl. 54d). Lengner, Berlin. May 24.
- 161,750 (Cl. 63c). Tire inner tube with textile reinforcement. E. Lange, Gotha. May 24.
- 161,760(Cl. 64b). Preserve jar ring. J. Weck, Oflingen, Baden. May 161,885 (Cl. 636). Elastic tire. The Resilient Hub Syndicate, Ltd.,
- London. May 31. 161.886 (Cl. 63e). Tire of dry, Paris. May 31. Tire composed of connected elastic rings, V. Guel-
- 162,033 (Cl. 63e). Tire fastening device. F. K. Wiessier and others. Dresden. June 7.
- 162,147 (Cl. 63e). Tire with cross ribs on the tread. L. P. Faison, Golconda. June 15.
- 162,130 (Cl. 63e). Process for making pneumatic tires. T. Birtwistle, Pendleton, England. June 15.
- 162,376 (Cl. 39a) Machine for cutting hard rubber stoppers. E. Rouge, Frankfort o/M. June 15.
- 162,264 (Cl. 63c). Fastening device for covers of motor cars. K. Lehman, Wilmersdorf. June 15.
- 162,383 (Cl. 63e). Tire inner tube. F. Veith, Odenwald. June 15. 161,832 (Cl. 34g). Elastic bottom for beds. H. Westphal, Berlin. May 31.

DESIGN PATENTS GRANTED [GEBRAUCHSMUSTER.]

- 250,668 (Class 30e). Air cushion for invalids. Frau M. Frickmann, Hildesheim. May 24.
- 250,769 (Cl. 30g). Nipple for nursing bottle. F. Wenzel, Kenditz. May 24.
- 249,544 (Cl. 63e). Anti skidding tire cover. R. Hauschild, Schandau. May 24.
- 250,800 (Cl. 63e). Anti skidding motor tire. K. Horneck, Frankfort o/M. May 24.
- 250,331 (Cl. 64a). Bottle stopper. Metzeler & Co., Munich. May 24. 250,566 (Cl. 65a). Life saving belt. Friedman and Hollander, Paterson. May 24.
- 250,602 (Cl. 71s). Heel protector. I. Reizck, Craig. May 24.
- 250,707 (Cl. 77a). Exercising apparatus. Wilhelm Anhalt G.m.b.H., Kolberg. May 24.
- 250,744 (Cl. 77e). Football bladder. Vereinigte Gummiwaaren-Fabriken, Harburg-Wien. May 24.
- 251,498 (Cl. 30g). Nipple for nursing bottle. F. Wenzel, Schkenditz. May 31.
- 250,946 (Cl. 34c). Pneumatic ball for cleaning glasses. M. Binger. May 31.
- 251,429 (Cl. 63e). Rubber protector for motor tires. Continental Caoutchouc and Guttapercha Co., Hanover. May 31.
- 251,108 (Cl. 706). Fountain pen. Columbus Werke, Furth. May 31. 251,715 (Cl. 21c). Metal tubes lined and joined with vulcanized rubber. Dr. H. Traun & Söhne, Hamburg. June 7.
- 251,810 (Cl. 30h). Dental plate with elastic edge. E. Phelen, Düsseldorf. Inne 7.
- 252,015 (Cl. 63e). Solid tire with retaining wire inside. M. Pollack, Waltershausen. June 7.
- 252,874 (Cl. 63e). Tire inflator. G. Leitner & Co., Berlin. June 16. 252,253 (Cl. 77a). Gymnastic apparatus. Wilhelm Anhalt G.m.b.H., Kolberg. June 15.
- 252,907 (Cl. 77a). Gymnastic apparatus. Same. June 21.

# PATENTS APPLIED FOR.

- 38,153 (Class 69). Button for bayonets. S. C. Brons, Amsterdam. May 10.
- 20,304 (Cl. 64b). Elastic connection for racking sparkling liquids. G. Gruzewsky, Berlin. May 10,
- Tire protector. R. and C. H. Wallwork, Manchester, 22,739 (Cl. 63c).
- England. May 17.

  18,898 (Cl. 63e). Solid rubber tire. James A. Swinehart, Akron, United States. April 19.
- 9.558 (Cl. 63e). Elastic tire. Charles Henry John Chetwynd Talbot, Earl of Shrewsbury and Talbot, London, England. April 19.
- 27,452 (Cl. 63c). Pneumatic tire protector. W. Kaulhausen, Aix la Chapelle.

# COMBINATION OF RUBBER AND METAL.

ETTERS patent issued at Washington (No. 793,181-June 27, 1905) relate to a composition of matter, whereby rubber is combined with fibers of metallic wool and the whole vulcanized. The object is to secure greater durability in tire treads, boot heels, and other articles in which resistance to wear is desirable, while retaining the elasticity and pliability of rubber. The proportions of rubber and metallic fiber may be varied, according to whether the composition is required for heels, tires, or other uses; the metallic fibers may be distributed uniformly through the mass, or so arranged as to form layers embedded in the rubber. The latter arrangement is referred to as particularly desirable in pneumatic tires, as a protection against puncturing.

One method of effecting the combination is by placing the metallic fibers in a mold and pouring rubber solution over them. Although the article known commercially as "steel wool" is at present the only commercial commodity which the patentee finds feasible for carrying out his invention, he does not limit his claim to that specific material, inasmuch as any metallic elongated fiber will answer the purpose so long as it possesses the qualities of tensile strength and elasticity and is of a crumpled character or form like the fibers of steel wool. The inventor is James P. Crane, Chicago manager of the Franklin Life Insurance Co.

[Mineral cotton is a fiber formed by allowing a jet of steam to escape through a stream of liquid slag by which the slag is blown into fine white thread. It is a poor conductor of heat and is, therefore, suggested as a covering for steam boilers and pipes. A variety with short fiber is called mineral wool and is used as a non conductor of heat, or a deafening for floors.]

#### FORM FOR SEAMLESS RUBBER GOODS.

N the specification of United States patent No. 791,774, relating to a form for making seamless rubber articles, the inventor, Thomas M. Gregory (Akron, Ohio), refers to the liability of hot water bottles, syringe bags, and the like to develop leaks where the edges of the parts constituting the articles are joined together to complete the manufacture. The object of the new invention, therefore, is to provide forms for the manufacture of hollow rubber articles by dipping into rubber solution, which forms may be removed after the completion of the bottle or bag, leaving the latter entirely without seams and therefore of equal strength at every point. Such removal of the form requires its destruction, so that only a single use of the form is possible; but the invention does not require expensive material or expensive labor in the manufacture of the form, and a paper pulp or a suitable grade of paper stretched upon an edging or border frame, say of laminated paper glued together and thus made temporarily rigid, will suffice, though the inventor does not limit himself to any special material or manner of getting the same out of the bottle or bag. The patentee refers to the use of shellac on the outer surface of the paper form, or other treatment, to give a smooth finish which the rubber cement does not penetrate and upon which it will adhere and make an even unbroken deposit.

WHEN WILL THAT BE?-The Durango Democrat says that the Rocky Mountain Crude Rubber and Development Co. is a fake. It is to be supposed that when this company, which is composed of some of Salida's representative men, begin to turn out the crude rubber the editor of the Democrat will be convinced that it is not a fake .- Salida (Colorado) Record, May 26

# SUMMER OUTING OF THE NEW ENGLAND RUBBER CLUB.

(Boston, July 19, 1905.)

THE BALLAD OF THE RUBBER CLUB OUTING.

HEY started off in autos from before Hotel Touraine, with golf clubs for umbrellas, because it threatened rain. In the "sight-seeing" autos they left the sweltering Hub, up hill and down through Brookline town they sought the Country Club.

and when the catcher missed the ball just stopped it with his chest. When Stedman laboring down from "first" stopped to embrace Fred Hood, he called him "out" on second base, as any umpire would. Then when Ben Pearson slid ten yards and knocked third base away, he got a tub and filled it up and put it there to stay. The players then approaching "third" came



Upon the broad piazza some sat to chat and smoke, while Tast strolled round and told each one the last insurance joke. The thirsty ones hurried within and crowded side by side, big lemonades, cold "horse's necks," and other liquids tried. Then golfers started o'er the links to play their handicaps, in swinging "drive," subdued "approach," and gentle "putting" taps. The "minor sports" sell very flat, due partly to the rain. (A bit more ginger needed there, to put the matter plain.)

Between two showers a photograph of all the crowd "at ease," was taken, helped by this remark: "Now all look pleashant pleath." Recorder Putnam striding round with kodak panoram, wished that he might effectually the falling water dam.

The special feature of the day then came, the game of ball, between the Manufacturers and "Crude" Importers all. Andrews (Columbus), umpire, passed on each important play; when Kelley kicked or Barker bluffed he took his own sweet way. He held them to Ohio rules and made them play their best,

with exceeding care, for bottles lying in the ice furnished refreshment there.

There were scores of funny errors, yet good plays for all of that, you should see "Zacualpa" Farrington take hot pitching off the bat. Good work was done by Balderston, by Chipman, and by Paine, and the nines played out five innings in spite of dripping rain. The score at the finish stood eleven to twenty-two; the Importers got the best end as folks say they always do. Then they gathered all for dinner, marching in one hundred strong, and they ate, and drank, and jollied, bursting often into song. The dinner was a daisy, both in service and cuisine. (That's a French word; better skip it if you don't know what I mean.)

To appreciate good music you never will, nor can, till you hear Bill Barker carolling "A Bold Bad Man." And when Bill Kelly joins him in a megaphonic bass, you can hear the eardrums bursting all about the blessed place. A speech by Mr.

Arthur Reeve was sandwiched in just here; 'twas mighty well delivered but the words we couldn't hear. Then the prizes were awarded for golf, both gross and net; how the "minor sportsmen" earned their gifts the boys are wondering yet. Then came a rising vote of thanks, given with hearty cheers: "To the members of the Country Club, kind hosts for many years!"

#### THE BALL GAME.

THE base ball game between the Manufacturers and Importers, resulting in a score of 22-11 in favor of the latter, was, as reflected in the score, a brilliant five inning effort. The players, their positions, and the runs scored, were as follows:

MANUFACTURERS.	IMPORTERS.
Balderson, 3b I	Chipman, 2b 2
Pearson, 1b 3	Stedman, s.s I
Estey, r.f 3	Paine, 1b 4
Barker, p	Kiley. p 3
Phipps, s s I	Farrington, c.f 5
Allen, c 0	Thomas. 3b 4
Stevens, If	Kelley, c 1
Rice, c f 0	Dunbar, l.f I
Hood, 2b 1	Currier, r.f I
***	_
Total	Total 22

#### THE GOLF PRIZES.

CLASS A.—Best net, R. E. Payne, silver tankard. Best gross, F. C. Hood; second best net, F. D. Balderston; second best gross, H. C. Mason—each one dozen golf balls.

CLASS B.—Best net, William J. Kelley, silver pitcher; second best net, G. E. Habich, one dozen golf balls.

GUESTS' PRIZE .- Best net, M. V. Bouve, cigar jar.

The prizes for minor sports, which were small souvenirs intended to appeal to the humorous side of those present, were awarded to President John H. Flint, Treasurer George P. Whitmore, Secretary Henry C. Pearson, Umpire Andrews, W. M. Farwell, P. L. Rider, Harry Jones, R. S. Johnson, and Charles H. Arnold.

# FROM THE REPORTER'S NOTES.

HONORARY VICE PRESIDENT L. D. APSLEY, knocked out by the hot weather, sent word at the last minute that he could not attend.

Assistant Secretary E. E. Wadbrook, who did so much to make the outing a success, fled from Boston a few days before the dinner to escape from hay fever, and so missed seeing the fruition of his labors.

The chef of the Country Club achieved a great success both

in the creation and in the serving of the dinner. It was by far the best in those particulars that the New England Rubber Club has ever had. Ices were served in tiny flower pots, from the middle of each of which sprung a miniature rubber plant of the Ficus elastica sort.

Music for the afternoon and evening was furnished by the full military band of the Lynn Cadets and was excellent.

All of the officers wore badges upon which the name of the office held was printed in gold letters—that is, they wore them until Benjamin Taft began to quietly lift them and decorate Mr. Henry C. Morse with them. In the end he fairly glittered with adorament, looking like a Russian admiral.

One of the members of the Club, Dr. Joseph C. Stedman, is the composer of a popular air known as the "Coast Artillery March," which was played by the band during the dinner and evoked much appreciative applause.

William J. Kelley put in a most strenuous day, visiting his old time customers in the forenoon, playing golf and base ball in the afternoon, and eating and singing with great gusto in the evening.

Dr. Alberto Pirelli, of Milan, Italy, who hoped to be present, wired from Niagara Falls his regrets at being unable to reach Boston in time for the dinner.

Before the ball game Fred T. Ryder and E. L. Phipps knocked up flies for fifteen minutes to limber up the fielders. Both showed that they were good ball players.

H. E. Kiley who pitched for the "Importers" team, and who did fine work, is one of the juniors in the Boston firm of Poel & Arnold. That firm, by the way, was further represented by C. H. Arnold, who is summering at Stoneham, Mass., and William J. Kelley, whose exploits are mentioned elsewhere.

F. H. Jones and his dinner committee merit much praise for the way in which the whole dinner was handled. The big dining room, the seating, the decorations—indeed the whole was as near perfect as possible.

Treasurer Whitmore, untiring, modest, was as ever at infinite pains to see that all the details that go so far toward success be attended to, each in their order. A worker, not a talker, is he, and his popularity is universal.

President Flint, although, as he told the gathering, without special gifts either as orator or a singer, lent by his presence an atmosphere of geniality and unaffected enjoyment that made things move very smoothly.

W. D. Brackett, although no longer a manufacturer of rubber footwear, is an enthusiastic member of the Cl b, and always attends the dinners and outings, a testimonial of genuine interest

# LIST OF THE CLUB MEMBERS PRESENT AND THEIR GUESTS.

[The members are named first, followed by names of guests "indented "]

Apsley, L. D.
Arnold, C. H.
W. H. Arnold.
Appleton, F. H.
Allen, Horace P.
Bracket, W. D.
Barker, W. E.
J. W. Work.
Geo. C. Dutton.
Bassett, Theo. W.
Baird, Robt. B.
Robt. W. Poorman.
Two others.
Baker, Chas. F.
Two guests.
Balderston, F. D.
Bowers, R. J.
Bourn, A. O.

Alden, G. Edwin

Stephen W. Bourn.
Barnard, O. A.
Two guests.
Chipman, R. L.
Currier, Jr., Geo. O.
Comstock, A. L.
Crocker, Isaae
Elmer E. Dorman.
Fred A. Jewell.
Geo. I. Crocker.
Clapp, A. W.
Clapp, E. H.
Coe, Chas. A.
Two guests.
Daggett, W. A.
Dunbar, J. F.
F. E. Nason.
Dorr, R. L.
Edgarton, C. F.

F. C. Hatch.
Farrington, Wilbur E.
Flint, John H.
Farwell, W. M.
Fuller, W. P.
Gillett, S. Lewis
A. L. Aldrich.
Glidden, Alfred A.
Hood, Frederic C.
Hewins, E. D.
Hyatt, E. S.
Higginson, Fred.
Habich, G. Edw.
Jones, F. H.
Joseph Kelley,
Jacoby, Ernest
Johnson, Ralph S.
Kelley, W. J.
L. H. Thomas.

Keyes, Wm.
Eben W. Keyes.
Knowles, Winfield S.
Lowenthal, Max
Learned, Jas. W.
One guest.
Locke, Frank S.
Leach, Ellsworth
Mayo, Geo. H.
W. H. Mayo.
Mason, H. C.
Moses, Fred. L.
Geo. A. Patten.
McTernen, Andrew
Morse, H. C.
One guest.
Nickerson, Henry
Odell, James E.
Putnam, Geo. E. B.

Paine, Robert E.
Patterson, J. S.
Phillips, Edwin L.
Powell, W. B.
Alex. S. Browne.
Pitcher, W. L.
Pearson, E. B.
Pearson, Henry C.
Rice, Robert L.
Reeves, Arthur
Rice, Joseph M.
Rice, Edw. R.
Rider, P. L.
Ryder, F. T.
Two guests
Stedman, A. W.
Schlosser, Geo.
Spear, Alonzo P.

Stedman, J. H.

Solberry, Albert F.
W. H. Jones,
Baltimore.
H. F. C. Dovenmeuhle
Chicago.
Swasey, Walter S.
A. L. Johnson.
Marshall Bouve.
J. Edw. Dulton.
Stevens, W. F.
Two guests.
Taft, Benjamin
Tucker, Frank W.
Whitmore, Geo. P.
Wanning, H. F.
Two guests.
Kiley, H. E.,
Guest of Club.

[A few members came in after this register was made.]

### RUBBER INTERESTS IN EUROPE.

# INCREASE OF CAPITAL OF THE "CONTINENTAL."

T a special meeting of the shareholders of the Continental Caoutchouc- und Guttapercha-Compagnie (Hanover, Germany) on June 27 the proposal of the board to increase the capital of the company from 3.000,000 to 4,200,000 marks was adopted without debate, after a statement by Herrn Siegmund Seligmann, one of the directors, of the considerations which had prompted this motion. He stated that the demand for the products of the Continental company had shown an exceptional increase, and that the limit of the company's capacity with the means now at its disposal had been reached. Anticipating the action of the shareholders at this meeting, the erection of extensive new buildings for increasing the capacity of the company's plant had already been commenced. It was resolved to issue 1000 new shares of 1200 marks each, in all respects equivalent to the 1200 mark shares outstanding, except that for the fiscal year 1904-05 these new shares shall have a claim to only one half of the proportion of the net profits to be paid for the year on each of the old shares. The board is empowered to assign the whole new issue to the firms of Bernhard Caspar, B. Magnus, Mendel & Rosenthal, and D. Peretz, all of Hanover, at the rate of 240 per centum, plus the cost of revenue stamps and other expenses, said firms being obligated to offer the entire amount to the existing shareholders on the terms that the owner of 3000 marks in old shares shall be entitled to 1200 marks of the new issue at 247 1/2 per centum within 14 days. The capital of the company hitherto has consisted of 1500 shares of 600 marks each and 1750 shares of 1200 marks each; the number of shares of the latter denomination is now increased to 2750. Director Seligmann stated after the meeting that it had not yet been possible to increase the price of rubber goods, notwithstanding the increased cost of crude rubber, but that the larger volume of sales had made up the difference.

#### JOHNSON & PHILLIPS, LIMITED.

THIS company was registered in London, June 17, 1905, with £ 175,000 capital in ordinary shares and £175,000 first mortgage debenture stock, to take over as a going concern the business of Johnson & Phillips, electrical, telegraph, and general engineers and cable makers, of Victoria Works, Victoria road, Old Charlton, Kent (London office at 14, Union court, Old Broad street, E. C.). The business was established in 1875. Samuel Edmund Phillips died in 1893, leaving as sole proprietor Walter Claude Johnson, who has taken little active part in the direction of the business since 1900, and the formation of the new company is to enable him to retire. The conduct of the business has during this period been left almost entirely in the hands of the general managers, Messrs. John Macgregor and F. Sydney Paterson, who will continue their services to the company. The purchase price payable by the new company has been fixed at £305,000, payable in cash, debenture stock, and ordinary shares, and the assets of the business have been certified by a firm of chartered accountants as being worth fully this amount, without including any estimate of the good will of the business which, however, is included in the sale. The issues of the new company are planned to provide £45,000 additional working capital.

# DUNLOP PNEUMATIC TYRE CO., LIMITED.

THE directors of this company have been attempting of late to give effect in the sense of the annual shareholders' meeting of November last, that a material reduction should be made in the capitalization of the company. A scheme to this end was

proposed as early as 1901, with a view to anticipating the expiry of the patents which took place in September, 1904, but this failed to meet the approval of the shareholders. The expiration of the patents made them disappear from the balance sheet as an asset, and left good will figuring alone for the large sum of £3,894,071, which was unreasonable for a trading company whose profits in the last fiscal year, after paying administrative expenses and debenture interest, were only £105,614. It is felt now that the company is obliged to enter upon some plan of reconstruction, and a circular to the shareholders under date of June 15 outlined a plan which may be summarized as follows:

[The company was registered on May 6, 1896, with a debenture capital of £1,000,000 and share capital of £4,000,000.]

#### PRESENT ISSUED CAPITAL.

THE shares at present issued, with the respective rights attached thereto, are as follows:

Five per cent. cumulative preference shares of £1 each, having priority as to capital and dividends.......£ 994,990 Eight per cent. cumulative ordinary shares of £1 each, preferential as to dividend, but not as to capital....... 999,993 Deferred shares of £1 each, entitled to all surplus dividends 1,999,850

#### PROPOSED CAPITAL.

present £ 994,990 916,643 "new ordinary" shares of £1 each in lieu of the existing ordinary and deferred shares 916,643

THE existing preference shareholders will retain their 994,990 five per cent. cumulative preference shares of £1, preferential as to capital and dividend (involving

To the existing ordinary shareholders 666,662 "new ordinary" shares of £1 each, i.e., two shares in the reduced capital, for every three shares of present capital, cancelling all arrears of dividend.

To the existing deferred shareholders 249.981 "new ordinary" shares of £1 each, i. e., one share in the reduced capital for every eight deferred shares in present capi-

. 249,981

666,662

A meeting of shareholders dissatisfied with the proposed scheme of reconstruction was held in Dublin on July 4. The basis of their objection lies in the fact that whereas the dividend on the preference shares has been regularly met, the ordinary shares were in arrear, as to their dividend, up to September 30, 1904, to an amount of £244.998 5s. 8d., and some of the holders of the latter are unwilling to abandon all claim to this arge amount. A committee was appointed at the Dublin meeting to arrange for a conference between the ordinary and other shareholders to discuss and promote a scheme which should be more satisfactory to all parties in interest.

#### CLAUDIUS ASH, SONS & CO. (1905), LIMITED.

The above named company was registered in London, July 17, 1905, with a capital of £1,000,000 [=\$4,866.500], divided equally into preference and ordinary shares at £1 each, to acquire and carry on the business of Claudius Ash & Sons, Limited, dealers in dental materials, and Ash & Co., sole manufacturers to the before mentioned company of mineral teeth, dental rubbers, and materials. The original firm of Claudius Ash & Sons, founded about the year 1825, carried on both businesses until 1889, since which time the businesses, though separate, have been carried on in close association. The growth and de-

velopment of the two businesses have been so considerable that it is now deemed expedient that the merchants and manufacturers shall be reunited in one concern with a capital adequate to meet the present requirements and afford further opportunities for developing and expansion. The combined profits of the two businesses for the five years ended December 31, 1904, are certified to have been as follows:

In 1901. .... 66,300 13 0 In 1904..... 66,887 12 6

The businesses involved include not only the British factories and headquarters in London, but important selling depots throughout continental Europe.

#### RUSSIA.

THE profits of the Russian-American India-Rubber Co. (St. Petersburg) for the business year 1904-05 amounted to 3,908,754 rubels [=\$2,013,008,31]. The dividend for the year is 1,800,000 rubels, or 30 per cent, on 6,000,000 rubels of capital shares. The capital has been increased to 6,500,000 rubels during the past year.

#### GERMANY.

MAX WERTHEIM, managing director of Frankfurter Asbestwerke Aktiengesellschaft (vormals Louis Wertheim) since the formation of that company, eight years ago, resigned his connection with them on June 30. He had previously been active in the firm of Louis Wertheim, Frankfort o/M., since 1887.

### VIEWS OF MR. E. V. CAREY.

FROM "THE STRAITS TIMES" (SINGAPORE), JUNE 13.

M. E. V. CAREY, of Selangor, returned from a trip round the world by the P. & O. s.s. Simla, Saturday, and leaves here for Kuala Lunpur to-morrow. During his travels Mr. Carey visited the St. Louis Exhibition, after which, he declares, nothing else that he may ever see in this life will ever surprise him. It was magnificent, but would have taken as many months to see properly as he had days at his disposal.

In New York he was discovered by Mr. H. C. Pearson, of THE INDIA RUBBER WORLD, who it will be remembered, made a professional tour of this part of the world a couple of years ago. Mr. Pearson was full of enquiries about the friends he had made in the Straits, and endeavored to reciprocate the courtesies that had been extended to him here by introducing Mr. Carey to all the rubber men in the American metropolis, Of these men he noted that they differed from the big English merchants of the same approximate class in the fact that they were so accessible and so ready to leave the business of the moment so as to put their time at the disposal of the properly introduced stranger. How they made up for the time so lost he does not know; but their hospitality and courtesy were alike wonderful.

He notes that they have at last awakened to the importance and necessity of cultivated rubber and have now started cultivating rubber of their own in Nicaragua. Some New York and other large manufacturers have already opened up plantations in that Central American state, where, so far, they have only planted the Castilloa, which is just beginning to be productive. Mr. Carey expects that these plantations will be followed by further developments of the territory referred to as a source of rubber supply to the North American markets; but the labor conditions in that part of the world do not tend so favorably to the development of such an industry as do those which obtain in the Straits.

Mexico is also being largely planted with rubber-it being said that there are many "wild-cat" plantation schemes in the latter country, boomed by queer firms in the United States. In both countries Castilloa is the only plant cultivated-the Pará being neglected because of the success met with by the other. The products of the plantations so far turning out cultivated rubber are of remarkably good quality, and that quality is improving rapidly.

From what Mr. Carey saw at home [in Emgland] just prior to his departure for the East, he is disposed to warn people against flying into every investment that is thrust upon the market merely because it bears the magic name of rubber. He advises them to look into every such investment most carefully, as there seems a disposition to float unsound concerns in connection with estates in Ceylon and the Straits-estates for which no leases, or even locations in some instances, have as yet any existence. In one such case, indeed, the chairman of one of these more than doubtful money traps was warned by two leading Ceylon residents of London that it was such a patently uncertain concern that he might be liable to find himself in the dock if the prospectus were not withdrawn. That warning, however, seems to have had no effect on the promoters, because the prospectus had not been withdrawn when Mr. Carey left. This concern, it may be mentioned, was very severely handled by the Financial News some months ago-the allusions to it being republished in these columns. The name of the company, it may be added, affects the Straits in a fashion, because it rejoices in the euphemistic and alluring registered title of "The Malay States Planters' Syndicate." There are no F. M. S., Straits, or Ceylon people known to be connected with the concern.

Mr. Carey has only come back here on a short visit, with the object of exercising his option to take up his concession of 30,-000 acres comprised in the island adjoining Port Swettenham. His investigations in London and elsewhere have convinced him that the prospects for floating this concession into a large company are exceedingly promising. Accordingly he now proceeds to the Selangor capital with the object of securing his titles and completing the other necessary arrangements in respect of the transfer with the F. M.S. government. He will return to England as soon as these matters have been settled, which will probably be in about a month's time.

. . .

[Some correspondence addressed by Mr. Carey while in America to Mr. W. W. Bailey, chairman of the United Planters' Association of the Federated Malay States, and afterward appearing in The Malay Mail (Kuala Lumpur) related to the subject of direct shipments of rubber from the Straits planters to American manufacturers. For the interest of English readers he mentioned that there are no such auction sales in New York as exist for rubber in London, and that the essential feature in the case of shipment to the American market is that the consignees be people of unquestioned integrity. Mr. Carey mentioned meeting Mr. Bruce Webster who about 12 years ago was agent at Kuala Lumpur of the Chartered Bank of India, Australia and China, and who now holds the position of New York manager of the same bank who stated that he would take bills on responsible rubber manufacturers in America from the Straits.]

MEXICO.—The manager of the American Stamps Works (City of Mexico) recently made a visit to Yucatan for the purpose of establishing a branch there, on account of the increasing demand for rubber stamps, consequent upon the improvement of business conditions in Yucatan, and especially in the henequen (sisal) trade.

<sup>\*</sup>A portrait and sketch of Mr. Carey appeared in THE INDIA RUBBER WORLD, January 1, 1905 (page 108), following his visit to the United States .- The Editor.

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#### OBITUARY.

A MASA A. MARKS died at his home in South Beach, Connecticut, on the morning of July 19, in his eighty-first year, of heart failure, induced it is supposed by the extreme heat. Mr. Marks was the founder of the artificial limb industry based upon the use of rubber, his business in this line becoming known all over the world. Mr. Marks was born April 3, 1825, at Waterbury, Connecticut, being descended from early settlers of New England, including among his ancestors many who in their day were useful and honored citizens. First working on a farm, he embarked in the milling



business for himself at the age of 18 years at Milford, removing later to New Haven, and finally to New York city, each removal being marked by an increase in his business.

In 1853 he became a partner with his older brother, David B. Marks, who invented and obtained a patent on an artificial leg, but on account of the slow progress of the business the brother became discouraged and withdrew. In

1863 A. A. Marks obtained a patent on a rubber foot which was an entirely new feature in the prosthetic industry, and for that matter one of the earliest uses of India-rubber. The merits of the invention speedily known and appreciated; in fact, it was the rubber foot that gave Mr. Marks' business its first important impetus and from that time he met with the most encouraging success.

From time to time additional patents were obtained by Mr. Marks for improvements on the rubber foot and later for a rubber hand—discoveries which brought Mr. Marks prominently before the medical and surgical professions and the public generally, and gave him a world wide reputation in his line. In 1864 he received a contract from the United States government to furnish artificial limbs to the unfortunate soldiers and sailors of the civil war, and he has since carried a perpetual contract to renew those limbs as required. The American Institute in its palmiest days acknowledged him as the authority in his profession and the Franklin Institute and other scientific bodies have awarded him medals recognizing his inventive skill. [See the article on "Artificial Legs and Arms of Rubber" in The India Rubber World, May 10, 1896, page 228.]

In 1850 Mr. Marks married Miss Lucy A. Platt, daughter of Charles Platt, of New York, and of their seven children four survive: Charles A., who is an Episcopal clergyman; George E. and William L., who entered into partnership with their father in 1885 (after which the father retired from active control of the business), and Anna A. Mr. Marks resided in New York city from 1852 to 1871, during which time he was actively interested in public matters and devoted to the success of the Republican party. Later for twelve years he served as school visitor in Greenwich township, Connecticut, being for most of the time chairman of the board, besides being for a number of

years justice of the peace. He was an active member and liberal supporter of the Sound Beach Congregational Society and a member of Manitou Lodge No. 106, F. and A. M. (New York), the New England Society of New York, Veteran Masonic Association, Riverside Yacht Club, Sound Beach Country and Golf Club, and many other institutions.

Although in his eighty-first year, Mr. Marks was up to the moment of his death remarkably vigorous, physically and mentally. He took a very active interest in local affairs and gave much thought to the beautifying of his estate on Long Island sound. It was a pleasure to him to note the remarkable progress made in the development of Sound Beach as a residential spot. He had good reason to be proud of what had been accomplished, for he was the pioneer in all substantial progress at that delightful place. He will be sincerely mourned in Sound Beach and among a wider circle of friends throughout the country who appreciated his high personal character.

THEODORE C. WEEKS, who died at his home in Melrose, Massachusetts, on July 11, was born at Vineyard Haven, in that state, in 1840. When he was four years old the family removed to Colchester, Connecticut, where at an early age he became employed in the rubber shoe factory of the Hayward Rubber Co., organized by the late Nathaniel Hayward, whose daughter, Louisa, Mr. Weeks married in 1859. Later the "Red Mill," Stoneham, Mass., once used by the late Hon. E. S. Converse in grinding dyestuffs, was converted into a rubber factory operated by the N. Hayward Rubber Co., which afterward became the Haywardville Rubber Co. This business was organized by Nathaniel Hayward, in connection with his brother Daniel and other members of the family, and Mr. Weeks was connected with it at various times in different capacities. He was there as early as 1862 and took part in the winding up of the Haywardville Rubber Co., seven or eight years later. There was an interval between the two companies named here, when the Stoneham factory was operated by the Rubber Sole Shoe Co., of which Mr. Weeks was treasurer. The mill finally became the property of Mr. Converse. Afterward, during a number of years Mr. Weeks was a broker in Boston.

#### "THERMALITE" IN GERMANY.

S indicated in the issue of this Journal of June 1, 1905 [page 305], the article marketed in the United States as the "Thermalite" bag, in competition with the rubber hot water bag is made under the system which is the basis of the Deutsche Thermophor-Aktiengesellschaft (Andernach, Germany), founded in 1899. The business report of the German company for the last business year, according to the Gummi-Zeitung (July 7), shows a decreasing amount of business. The sales on the rubber goods were 7446 marks less than in the preceding year. The total sales were: Rubber goods account, 47,258 marks [=\$11,247.40]; metal goods account, 16,816 marks [=\$4002.21]; muscle invigorator account, 1459 marks [=\$347.24]. "The report calls it a fortunate occurrence that the company, after extended efforts, succeeded in selling the American patents for \$40,000. The year 1904 showed a loss of 28,942 marks [=\$6888.20], after deducting 51,649 marks [= \$12,292.46] for the sinking fund." The capital of the German company is 743,000 marks [=\$176,834]. At the end of the business year the company owed 194,922 marks [=\$46,391.46]; there was owing to the company 90,184 marks [=\$21,463.79]; and it had in hand 1062 marks [=\$252.76] in cash and bills of exchange. The patents have been included in the assets at a valuation of 374,028 marks [=\$89,018.67].

# NEWS OF THE AMERICAN RUBBER TRADE.

THE B. F. GOODRICH CO.-INCREASE OF CAPITAL.

HE B. F. Goodrich Co. (Akron Rubber Works) on July 13 filed with the secretary of state of Ohio a certificate of increase of capital stock, from \$5,000,000 to \$10,000,000. The additional shares have been all taken by the former shareholders of the company. The increase has been made necessary partly by the growth of the regular business of the company and partly by their establishment of a boot and shoe department. The building for the new department is rapidly nearing completion, and the company hope to be operating in it sometime in September.

#### UNITED STATES RUBBER CO. -DIVIDEND.

THE board of directors of the United States Rubber Co. on July 6 declared a regular quarterly dividend of 2 per cent. upon the preferred stock from the net earnings of the company and its subsidiary companies for the first three months of the fiscal year beginning April 1, 1905. The net earnings for the first quarter of the year (June partially estimated) are reported to be \$966.751.21. The net earnings for the corresponding period last year were \$866.510.32, showing an increase in the earnings this year over last of \$100.240.89. The amount required for this dividend is \$470.510.

### NATIONAL INDIA RUBBER CO. (BRISTOL, R. I.)

LE BARON C. COLT, who was appointed agent of the above named company in January last, has been appointed to the additional position of superintendent of the factory, in which capacity he will have two assistants, Elwyn C. Fish, and James W. Franklin. Mr. Fish has been assistant superintendent for some time past, and Mr. Franklin had been foreman of the stitching and packing departments of the factory. The daily output of rubber footwear at this factory at latest reports was about 30,000 pairs, and there were enough orders in hand for rubber goods of various kinds to insure the operation of the factory at its present capacity for several months to come, making work for about 2000 employés.

#### HARBURG AND VIENNA INDIA-RUBBER CO.

MR. C. H. TAYLOR, one of the managers of the New York agency of the Vereinigte Gummiwaaren-Fabriken, Harburg-Wien, has lately returned from Europe, where he spent several weeks visiting the various factories of the company. He reports the rubber industry in a good condition on the continent, the business of the company named being greater this year than at any former period. The company's American business in red rubber toys and rubber balls is increasing, and they are about to introduce in this country their new motor tires.

# CONSOLIDATED COTTON DUCK CO. [See The India Rubber World, July 1, 1905—page 348.]

PLANS are reported to be under way for improvements in the large mills of this company around Baltimore. Based upon the recommendations of experts who have been studying the situation for some time past, improvements to cost \$1,000,000 or more, and which will require at least a year for their completion, have been decided upon for the mills at Hampden, Woodberry, Mount Vernon, and Mount Washington. Old machinery is to be replaced with up to date equipment, and while the number of spindles is not to be increased materially, a larger output is anticipated, with a considerable reduction in the cost of manufacture.—The new company has been organ-

ized by the election of S. Davies Warfield, chairman of the board; C. K. Oliver, president; D. H. Carroll, vice president and treasurer; H. L. Smith, assistant treasurer; and C. S. Green, assistant secretary.

# AMERICAN PRODUCTION CO. (PITT3 JRGH) [See THE INDIA RUBBER WORLD, July 1, 1905—page 334.]

THE Denver (Colorado) Republican of July 26 having referred to this company as being interested in the insulation of wire by a special process, in which the Colorado rubber can be utilized, President M. G. Leslie, of the company, replies to an inquiry from THE INDIA RUBBER WORLD that they are not now prepared to make any statement. "When the matter is fully developed," he says, "we will give you any information that we may have for publication."

#### ANOTHER GOLF BALL PATENT SUIT.

SUIT for alleged infringement of patent has been brought by the Haskell Golf Ball Co. against the Seaman Manufacturing Co., of Milwaukee, a corporation of Wisconsin, in the United States circuit court for the eastern district of Wisconsin, the bill of complaint having been filed May 4, 1905. The defendant company manufacture what they call the "Bogey" ball under United States patent No. 730,303, granted to Alonzo D. Seaman. In its construction small rubber rings are stretched by special machines over a non elastic center until the core has acquired the proper size, when a Gutta-percha cover is applied. The Seaman company announce to the trade their intention to "fight the suit to a finish."

### ALABAMA RUBBER AND SUPPLY CO.

This is the style of a jobbing house established at Birmingham, Alabama, to represent in that state the Mechanical Rubber Co. of Cleveland, Ohio. There is carried in stock a full line of the belting, packing, hose, tubing, and plumbers' supplies made by that company. The furnace, mine, and mill trade not only of Birmingham but throughout Alabama is solicited by this house. There is also marketed a line of vehicle tires manufactured for the house and under its brand by the Goodyear Tire and Rubber Co. (Akron, Ohio).

# COLORADO RUBBER ITEMS.

THE board of trade of Salida, Colorado, has sent an exhibit, prepared by Secretary O. J. Kennedy, to the Lewis and Clark fair, at Portland, Oregon, for the purpose not only of advertising the city, but of bringing into greater prominence the Colorado rubber plant and its product.

=Articles of incorporation were filed July 8, 1905, with the secretary of state at Lansing, Michigan, by the P. F. U. Rubber Co., with \$250,000 capital, the stated object being: "The extraction, manufacture, and sale of rubber like gum and the manufacture and sale of articles made therefrom." The operations of the new company are to be carried on at Buena Vista, Colorado. The common stock (\$175,000) is represented by a license to Edward C. Dunbar from the American Crude Rubber Co., dated May 17, 1905, to extract rubber from the Colorado plant by methods covered by patents owned by the American company. The company takes its name from the botanical term Picradenia floribunda utilis.

#### AMERICAN CHICLE CO. - ANNUAL MEETING.

AT the annual meeting in Jersey City, New Jersey, on July 18, of the shareholders of the American Chicle Co., the report presented showed that after paying dividends during the year

amounting to \$900,000 there was a surplus of undivided profits of \$326,000. Dividends on the preferred stock at 6 per cent. amounted to \$180,000 and on the common stock at 12 per cent, to \$720,000. During the fiscal year a factory was erected in San Francisco; that at Cleveland, Ohio, was enlarged materially, and another factory is being constructed in Toronto-The directors were reëlected, the vacancy caused by the recent death of Thomas Adams, Sr., being filled by the election of his son John D. Adams. The board now consists of Thomas Adams, E. E. seman, W. J. White, R. F. Tully, G. A. Stanton, George H. Worthington, J. P. Primley, T. L. Jefferson. John D. Adams, Stephen T. Britten, Henry Rowley, and W. B. White. The officers were reëlected: W. J. White, president; G. H. Worthington, vice president; and Henry Rowley secretary and treasurer. Recent quotations for the company's shares were: Preferred, 97 bid 100 asked; common, 122 bid 126 asked.

#### RUBBER AT THE LEWIS AND CLARK FAIR.

THE Bowers Rubber Co. (San Francisco) are represented at the Lewis and Clark Fair at Portland by an attractive exhibit of the products of their rubber factory, of which an illustration is presented herewith. As theirs is a California industry the Messrs. Bowers have had their booth and showcases constructed of California materials, and taken as a whole their exhibit has



been very much complimented. A unique feature is the "Rubber Neck Lady," who is made to turn by means of an electric motor so as to face alternately up and down the aisle, thus attracting a great deal of attention. The company offer a prize for a suitable name for this lady, and the public are taking much interest in the contest.

#### NEW INCORPORATIONS.

CICERO Rubber Co., July 1, 1905, under Illinois laws, to manufacture, buy, and sell rubber goods; capital, \$2500. Incorporators: William T. Gotbed, Arthur McNeal, E. E. Lovejoy, B. Kellogg. Princípal office: Clyde, Illinois.

=Oceanus Manufacturing Co., June 16, 1905, under New York laws; capital \$10,000. Incorporators: Henry Russell, Adolph Morris, and D. C. Solomon, all of New York city. This company has been formed for the purpose of manufacturing Cravenette rainproof clothing, for the general trade but particularly for the automobilists' use. The treasurer, Adoph Morris, is half owner of the Manhattan Storage Co. (New York), one of the largest automobile supply houses in the country, and which plans to handle the output of the new company. Mr. Morris informs The India Rubber World that while the present capital of the Oceanus company is only \$10,000, there will be no

lack of means for the development of its business in case the same shall prove as profitable as is anticipated.

=The Tennant Auto Tire Co. (Springfield, Ohio), June 7, 1905, under Ohio laws. Capital authorized, \$100,000. Incorporators: Irvin Tennant, James Hohman, H. A. Toulmin, Ira W. Wallace, Elwood Allen, and Luther Neir. This corporation has been formed to succeed a New Jersey corporation by the same name which has been engaged for a year or two in marketing puncture proof tires patented by Irvin Tennant.

=National Rubber Co. (San Antonio, Texas), June 16, 1905; capital, \$100,000. Incorporators: Otto Koehler and Otto Whrmund of San Antonio, and Pablo Bergner of Mexico City. It is understood that the company will exploit Guayule.

=The Stockton Rubber Co., July 18, 1905, under New Jersey laws; to deal in scrap rubber and to reclaim rubber; capital, \$50,000. Incorporators: Dominic J. Price, John R. Trewin, and Oliver I. Blackwell—all of Lambertville, New Jersey.

=Powers Rubber Horseshoe Co., licensed July 15, 1905, under Illinois laws; the incorporation is not yet completed. The preliminary papers are signed by Reuben D. Buckingham (No. 354½ North Clark street, Chicago), Oscar Lund, and Thomas Kiley.

=The Pneumatic Tire Protector Co. (Dayton, Ohio), July 12, 1905, under Ohio laws; capital \$10,000. George G. G. Peckham is manager, and the other incorporators are Walter S. Thomas, G. T. Thomas, D. W. Wood, and E. E. Coates. The company will manufacture "life preservers" of rubber and canvas for automobile tires.

#### HARTFORD RUBBER WORKS CO.'S CONFERENCE.

THE annual conference of the officers, branch managers, and traveling representatives of this company has now become a much appreciated fixture in the policy of the company. It occurred this year during the second week of July, with a very full attendance. The conference was for the purpose of reviewing the work of the past season and making plans for the future. It is understood that the reports made indicated a very satisfactory year, and that during the first six months of the present year the sales amounted to \$2.050,000, which represents more business than the company did during all of 1904. President Charles H. Dale presided at some of the meetings, and there was evident among the men present a lively feeling of appreciation of the manner in which he has conducted the affairs of the company. There were in attendance, in addition to members of the home office staff:

#### OFFICIAL BOARD.

Charles H. Dale, president. Ernest Hopkinson, member of the board. William Seward, Jr., vice president and general manager. Justice D. Anderson, vice president. James W. Gilson, secretary and treasurer.

#### BRANCH MANAGERS.

New York (Uptown)—E. S. Roe. Chicago—S. E. Gillard. Denver—H. E. Field. Buffalo—James How. Cleveland—George Ostendorf. Philadelphia—Franklin Kesser. Detroit—E. E. McMaster. Boston—E. R. Benson.

Minneapolis—H. E. Severance.
Los Angeles—H. O. Harrison.
San Francisco—C. H. Minto.
St. Louis—Richard Clunan.
Kansas City—Joe Paupenaude.
M. J. Tansey, General western
manager.

#### SALESMEN.

C. C. Harbridge,
A. W. Kirk,
R. H. LaPorte,
D. W. Shattuck,
D. W. H. Suyder,
W. H. Suyder,
W. H. Sell,
J. G. Squires,
E. S. Edwards,

#### GOOD SALE OF A TIRE PATENT.

THE following item is supplied by the company named in the opening sentence: "Mr. Frank Schudell, compounder and old employé of the Chicago Tire and Rubber Co., has been given by the firm a trip to the old country. He will visit Ireland (his old home), Berlin, Liverpool, Paris, and London. In Germany he will show the process for making and using a valuable invention in connection with vehicle tires to a prominent rubber manufacturer, they having just purchased same from John L. G. Dykes, formerly of this company, for \$50,000."

# THE NEW HARD RUBBER CORPORATION.

ARTICLES of incorporation of The Hard Rubber Company of America, under the laws of New York, were filed with the secretary of state, June 28, 1905. The amount of capital stock is stated to be \$2,500,000 in preferred shares entitled to 8 per cent. cumulative dividends, and \$5,000,000 in common shares, all of the par value of \$100. The papers were signed by persons connected with the American Hard Rubber Co. (New York). This is in effect an increase in the capitalization of the last named company, in a more convenient form than was possible under its existing charter. The new corporation is in the nature of a holding company, and will acquire the shares of the American Hard Rubber Co. and the constituent companies of the latter, without terminating their corporate existence. The increase of capital has been rendered necessary by the steady growth of the business, and has been fixed at a figure which will provide for the continued increase which appears warranted by the general prosperity of the country. During the last years the company has remodelled and enlarged its factories and the work is being further energetically continued.

#### SUIT OVER A CORPORATE TITLE.

MENTION was made in THE INDIA RUBBER WORLD of July 1, 1903 (page 350), of an action brought in the New Jersey court of chancery by the Eureka Fire Hose Co. (New York and Jersey City) against The Eureka Rubber Manufacturing Co. of Trenton, N. J., to have the latter enjoined from the use of the word "Eureka" in advertising their products, particularly in the marketing of fire hose, and further to be restrained from using the name " Eureka" in their title as a corporation. Both parties in this action are corporations under the laws of New Jersey, the complainants being the older company, and their business being principally in the manufacture of rubber lined cotton fire hose. The defendant company was incorporated July 15, 1902, and has engaged principally in the manufacture of mechanical rubber goods, rubber carriage drill, rubber carriage tires, rubber covered wire, and to a much lesser extent in the manufacture of fire hose. Following an opinion rendered at the February term, 1905, by Vice Chancellor Emery, in favor of the plaintiffs, the decree of the court by Chancellor Magie filed June 6 is that the defendants be enjoined from the use of the word "Eureka" as part of their corporate title, in connection with the manufacture and sale of fire hose or any other hose such as is manufactured by the Eureka Fire Hose Co. It also enjoins them from the use of the word "Eureka" as a distinguishing brand in connection with the manufacture and the sale of such goods. The defendants, who disclaim having used the word " Eureka" except as a portion of their corporate title, have appealed the case to the court of errors and appeals of New Jersey, which acts as a stay on the injunction.

#### THE DISAPPOINTMENT OF OLATHE.

THE prospects are not bright for the erection at Olathe, Kansas, of a \$150,000 rubber reclaiming plant, by Mr. C. S. Heller, of Akron, Ohio, with the moral and financial support of the Olathe Commercial Club. It is understood that two citizens of Olathe who became directors in the Central Rubber Co., a Maine corporation promoted by Cassius M. Gilbert, of Kan-

sas City, for the purpose of building the Heller plant, have resigned, with the feeling that somebody was working in the dark to prevent the factory from being located at Olathe. The Mirror of that town says: "The other large rubber manufacturers did all in their power to dissuade Heller from coming west, and it is believed the pressure and other inducements together with the scheming of another director, are the direct causes of Mr. Heller's determination to stay at Akron."

NEW YORK STOCK EXCHANGE TRANSACTIONS.

UNITED States Rubber Co.:

DATES.		Соммон.		PREFERRED.					
DATES.	Sales.	High.	Low.	Sales.	High.	Low.			
Week ending June 24 Week ending July 1 Week ending July 8 Week ending July 15 Week ending July 22	6,450 30.550 9,020	38 41½ 44½ 44 49¼	361/4 38 40 413/4	2,700 4,650 8,100 3,850 9,921	104% 109% 110% 110 113%	101 ½ 105 ¾ 108 108 ½ 110¼			

RUBBER Goods Manufacturing Co.:

		Common.		PREFEREND.					
DATES	Sales.	High.	Low.	Sales.	High	Low.			
Week ending June 24 Week ending July 1 Week ending July 8 Week ending July 15 Week ending July 22	800 2,800 1,200 1,300 900	33¼ 34¾ 34¼ 34¼ 34¼	32 33 <sup>3</sup> 4 33 <sup>1</sup> / <sub>8</sub> 34 34	750 1,021 300 215 300	101 1041/2 104 104 1041/2	101 102 ½ 104 104			

#### PHOENIX RUBBER CO. (BARBERTON, OHIO).

THE newspapers of Lancaster, Ohio, report that the company above named has secured premises in that town with a view to removing its factory from the present location. The Phoenic Rubber Co. was incorporated in March last, with \$15,000 capital, to succeed the Lilly Rubber Co., of Barberton.

#### THE GOODYEAR TIRE AND RUBBER CO. (AKRON).

This company has been making extensive additions to and improvements in its plant at East Akron. The engine room is being enlarged by the construction of an addition  $80 \times 38$  feet, to accommodate a 1500 HP. cross compound Corliss engine, which will almost double the power capacity. The tire department will be enlarged by the addition of a new room  $90 \times 46$  feet, now being constructed. Within the past year, or since the reorganization of the finances of the company, it has been making encouraging progress. The pneumatic golf ball is reported to have become a very successful feature of the company's business.

# TRADE NEWS NOTES.

Boston Woven Hose and Rubber Co. announce that Mr. Frederick E. Stockwell, who for the past four years has represented them in northern New England and Canada, has been placed in charge of their Philadelphia office, with headquarters in the Drexel building. Mr. Stockwell was formerly located in Philadelphia where he has a large circle of acquaintances.

=The Hodgman Rubber Co. (New York) have increased their capital stock to \$500,000, one half each in preferred and common shares. Before the increase the amount of capital outstanding was \$132,800 in preferred and \$250,000 in common stock.

=The Woonsocket Rubber Co. were advertising recently for help with a view to an increased production in rubber shoes at their "Alice" mill.

= Referring to newspaper reports of a strike at the factory of the Davol Rubber Co. (Providence, Rhode Island), about the middle of the month, it is understood that the whole affair was of little importance and bere no relation to wages. Some changes were made in systemization of the work in one of the departments, and before this became fully understood some of the employés stopped work for a short time.

=Howard H. McGee, until lately New England representative of the Seamless Rubber Co. (New Haven, Connecticut), has been transferred to that company's Chicago office, where he will be located as their western representative. He took

charge of his new position on July 17.

=The Keystone Brush Co. (College Point, New York) has been organized lately of rubber brushes and small sundries. C.

H. Hoppe is manager.

= Edred W. Clark, machinist, of Hartford, Connecticut, was burned out on June 27, causing a total loss, which was only partially covered by insurance. The fire began in a neighboring building and both that and the one which he occupied were entirely destroyed. Mr. Clark made a specialty of tubing machines and presses for the rubber industry, and his advertisement in the first issue of THE INDIA RUBBER WORLD (October, 1889) mentioned him as successor to L. Tiffany & Co.

=Mr. Warren M. Poorman will represent the Rubber Trading Co. (New York) at their Boston office, No. 161 Summer

street.

=There was introduced into the Philadelphia select council on July 6 an ordinance granting the Philadelphia Rubber Works permission to construct a railroad siding on Schuylkill avenue, near Thirty-seventh street. The ordinance was promptly passed by that body and later in common council, and it is understood that work will be begun on the new siding at once. It will greatly facilitate the movement of freight over the different adjacent railroads to and from the rubber company's works, which are the largest in Philadelphia.

=The Beacon Falls Rubber Shoe Co. are laying pipes to connect the new cottages built for their employées with the

town water system.

=The Fisk Rubber Co. (Chicopee Falls, Massachusetts) have established a branch at San Francisco for the better management of the trade in Fisk tires on the Pacific coast, which will be in charge of Mr. G. E. Johnson, with headquarters at No. 409 Golden Gate avenue.

=The Edgeworth factory of the Boston Rubber Shoe Co. has not been operated on Saturday afternoons since the first of July, and the same program will be continued through August, the "ticket" being reduced to enable the employés to

finish the week's work by Saturday noon.

=The brick work in connection with the installing of new boilers at the "Alice" mill of the Woonsocket Rubber Co. is being done by Michael McLaughlin, who had the contract for the brick work when this factory was erected, in 1889-90.

=The annual shutdown of the factory of the Lambertville Rubber Co. (Lambertville, New Jersey), for inventory and repairs, occurred this year as usual in July, the resumption of work being due about August 1. The company are understood to be well provided with orders for footwear.

=In the matter of the Cable Rubber Co., in bankruptcy, the United States court at Boston has declared an additional dividend of 4 per cent. for the creditors, making a total of 28 per cent. The company's liabilities were stated originally to total \$114.938, with assets of \$32,242.

=Despite the prominence of Akron, Ohio, as a rubber manufacturing center, it appears that the city fire apparatus there has never been equipped with rubber tires. One of the local manufacturers, therefore, offered to supply such equipment recently at a specially low price, but it was decided by the municipal authorities that the city was not in a financial position to purchase rubber tires for the fire engines and hose carts, at any

=Mr. William H. Goodyear, son of the late Charles Goodyear, and curator of the museum of fine arts of the Brooklyn Institute, was reported lately to be in Venice, whither he had gone to study the projected restorations of the famous basilica of St. Mark.

=The statue of Charles Goodyear, of heroic size, which stood in front of the Manufacturers' building at the St. Louis Exposition last year, has been presented to the Goodyear Rubber Co., and is on exhibition at their St. Louis store.

=Benjamin H. Pratt, of Chicago, has filed a petition in voluntary bankruptcy in the United States district court in that city, stating his liabilities at \$99,308.78, and assets at \$93. Most of his liabilities relate to the time when he was president of the Manufacturers' Agents and Supply Co., the Chicago branch of the Elastic Tip Co. (Boston) prior to the embarrassment of the latter concern in 1898.

=At Silver Lake Park (Akron, Ohio) on July 8 a baseball game between nines from the factories of The B. F. Goodrich Co. and the Mechanical Rubber Co. (Cleveland) was won by

the former by a score of 10 to 1.

=Mr. James W. Franklin who, at the beginning of last month was made assistant superintendent of the factory of the National India Rubber Co., has been a member of the town council of Bristol, Rhode Island, for seven years, and president for six

=The Republic Rubber Tire and Shoe Co., Inc.-F. E. Mc-Ewen, manager (New York) have consolidated their factory and

offices at Nos. 449-451 West Fifty-third street.

=The Tanganyika Rubber and Trading Co. have filed articles of incorporation in the office of the secretary of state of Montana, with \$50,000 capital stated. The incorporators are Roland H. Creech, C. F. Bergstrand, and Robert Haydn-all citizens of Butte, Montana. It is understood that the object of the company is to trade in rubber in the Lake Tanganyika region, in Central Africa.

=Aiton Machine Co. have just issued their Bulletin No. 49, showing one of the many sizes of washers for rubber work which they are building. Copies of this bulletin may be had upon application at their New York office, No. 126 Liberty

#### PERSONAL MENTION.

MR. S. H. C. MINER, president of the Granby Rubber Co. (Granby, Quebec), spent a week or ten days, early in July, at Vancouver, British Columbia. Mr. Miner has been for years' interested in mining and industrial interests in that province, and in interviews reported in the Vancouver press he declared his confidence in the continuation and growth of its prosperity.

=Mr. Charles R. Flint was reported on July 13 to be at Stockholm, in conference with the Swedish minister of marine. The opinion was expressed that the subject was the transfer to Sweden of warships which certain South American republics

are said to be willing to sell.

=Mr. Charles A. Coe, of Boston, whose right arm has been practically useless for a month or more, has just gone through with an operation which is designed to release certain muscles and make the arm as good as new. It will delight his many friends to know that the operation was wholly successful and that he will be able soon to give his friends the right hand of fellowship as heartily as of yore.

# REVIEW OF THE CRUDE RUBBER MARKET.

HE month under review closes with a condition of firmness in the market for rubber, after a period of unusual duliness. Prices of all Pará grades are somewhat lower at the end than at the beginning of the month, though still much higher than at the same date one year ago. In respect to other sorts, conditions, vary, some showing a slight decline, while prices for some grades have been well maintained. Buying by manufacturers has been light, from all reports, and it is evident that, in view of the small stocks available and the light receipts at primary markets at this season, any marked activity in buying would result in an upward tendency of prices.

Receipts at Pará (including Caucho) to July 28 were 1205 tons, against 1250 for the whole month of July last year, which may be taken as pointing to the usual sized crop this year. But if the crop total for the season just opened should equal that of last year (which was the largest yet harvested), it does not signify a speedy replenishment of visible supplies. During the last season only 40 per cent, of the year's total reached Pará by December 31, whereas in the year before, 44 per cent. had arrived by that date. Every year the center of production recedes further from the seaboard, delaying the date of arrival in the consuming markets of the bulk of the product. From figures printed on the following pages it is evident that the increase in the output from the Amazon valley last season came from beyond Brazilian territory (including the newly acquired Acre district).

Following is a statement of prices of Pará grades, one year ago, one month ago, and on July 31-the current date :

PARA.	August I, 'e4.	July 1, 'os.	July 31.
Islands, fine, new	. 114@115	128@129	125@126
Islands, fine, old	. none here	none here	none here
Upriver, fine, new	. 118@119	130@131	127@128
Upriver, fine, old	. 119@120	132@133	129@130
Islands, coarse, new	64@ 65	72@ 73	67@ 68
Islands, coarse, old	none here	none here	none here
Upriver, coarse, new	. 91@ 92	95@ 96	90@ 91
Upriver, coarse, old	. none here	none here	none here
Caucho (Peruvian) sheet	68@ 69	72@ 73	70@ 71
Caucho (Peruvian) ball	. 77@ 78	80@ 81	80@ 81

The decline in other sorts at New York has been less marked, as the figures show:

AFRICAN.		CENTRALS.	
Massai, red.         91           Benguella.         7:           Cameroon ball.         6t           Accra flake.         2t           Lopori ball, prime.         100           Lopori strip, prime.         92	8@ 99 8@ 99 5@ 76 6@ 67 6@ 27 4@105 1@ 92 7@ 88	Esmeralda, sausage 82 Guayaquil, strip 70 Nicaragua, scrap 81 Panama, slab 60 Mexican, scrap 81 Mexican, slab 71 Mangabeira, sheet 71 Assam 96 Borneo 41	@83 @71 @82 @61 @82 @58 @72 @97

1	Does	cobles	
Late	Lara.	cables	quote:

	Per Kilo.	Per Kilo.
Islands, fine Islands, coarse		fine 6\$350 coarse 4\$250

Last Manaos advice	CB :			
Upriver, fine	6\$300 Exchange	coarse.	******	3\$80

#### NEW YORK RUBBER PRICES FOR JUNE (NEW RUBBER).

1905.	1904.	1903.
Upriver, fine	1.11@1.14	89 @93
Upriver, coarse 94@ 97	87@ 90	70 @74
Islands, fine	1.08@1.11	85 @89
Islands, coarse 72@ 76	64@ 68	54 @57
Cametá 74@ 80	64@ 68	56 @60

### Statistics of Para Rubber (Excluding Caucho).

	NEW Y	ORK.			
	Fine and Medium.	Coarse.	Total	Total	Tota 1903
Stocks, May 31	u 361	217 =	578	327	541
Arrivals, June	261	229 =	490	252	652
			-	-	-
Aggregating	622	446 =	1068	579	1193
Deliveries, June	227	247 =	474	442	826
	-			_	_
Stocks, June 30	395	199 =	594	137	367
	PARÁ			ENGLAN	D
Igo	5. 1904.	1903.	190	. 1964.	1903.
Stocks, May 31 tons 36	5 195	115	37	0 440	1400
Arrivals, June 98	35 1035	1770	76	0 720	570
Aggregating 135	0 1230	1885	113		1970
Deliveries, June 119	90 1055	1770	64	5 575	650
Stocks, June 30 16	io 175	115	48	5 585	1320
-	_		1905.	1904.	B 1903.
World's visible supply, Jun	ne 30	tons	1790	1506	2712
Pará receipts, July 1 to Ju			27.311	25,925	26,546
Pará receipts of Caucho, sa			5474	4669	3204
Afloat from Para to United	States, Ju	ne 30	96	98	495
Affoat from Pará to Europe			455	511	415
Albert B. Beers (New					

"There is nothing new in the commercial paper situation since the report of a month ago, the demand for rubber notes still continuing fair at 41/2 @ 5 per cent. for the best, and 51/2 @ 6 per cent. for the smaller concerns."

#### Canada.

VALUE of imports of India-rubber, gutta-percha and manufactures thereof for 10 months of the last three fiscal years, beginning July 1:

#### Crude Materials :

Great Britain	.1.356,474	\$ 4,346 2,075,327 919	\$ 25,883 2,263,011
Totals	\$1,364,051	\$2,080,592	\$2,289,226
Manufactures: Great Britain United States Other countries	461,239	\$323,338 500,452 23,291	\$156,262 510,061 22,918
Total	\$808,916	\$847,081	\$689,241

# Ceylon Exports (Plantation Rubber).

POUNDS.		POUNDS,
January 1 to May 22 39,770 Week ending May 29 344 Week ending June 5 794 Week ending June 12 2,608 Week ending June 19 1,022	Total to June 19 Same period, 1904 Same period, 1903	32,225

#### Rubber Scrap Prices.

NEW YORK quotations-prices paid by consumers for carload lots, in cents per pound-show a slight increase over the figures last reported, as follows:

Old Rubber Boots and Sho	es-Domestic	614 @ 63%
Do	-Foreign	5 1/2 (0) 5 5/8
Pneumatic Bicycle Tires		5 @ 51/4
Solid Rubber Wagon and C	Carriage Tires	61/2 @ 63/4
White Trimmed Rubber		816 @ 836
Heavy Black Rubber		41/6 @ 45/8
Air Brake Hose	******************	234 @ 3
Fire and Large Hose	***** ** **** ****** *****	21/4 @ 23/4
Garden Hose		11 @ 1%
Matting	****************	134 @ 1

#### Manaos Rubber Receipts.

DURING June and twelve months of the crop season for three years [courtesy of Messrs. Scholz & Co.]:

FROM-	JUNE.			Ju	JULY- JUNE.		
FRUM-	1905.	1904.	1903.	1905.	1904.	1903.	
Rio Purús-Acretons	123	30	26	6243	5913	5938	
Rio Madeira	106	40	57	2978	2681	2306	
Rio Juruá	33	34	48	3944	3678	3608	
Rio Javary-Iquitos	26	54	5 8	2618	2273	1507	
Rio Solimões	21	9	8	903	837	1372	
Rio Negro	31	17	104	787	485	755	
Total	340	184	248	17,473	5,867	15,486	
Caucho	327	257	258	4613	4057	3612	
Total	667	441	506	22,086 1	9.924	19,098	

MANAG	S EXPORTS	FOR THE	CROP YEAR	(IN KILOGRA	AMS).
New York Liverpool *Continent.	2,805,116	Medium. 989,067 445,015 150,863	717,804	Caucho. 1,205,677 2,031,984 718,601	Total. 8,078,906 5,999,919 2,548,485

Total. 8,692,073 1,584,945 2,394,030 3,956,262 16,627,310 [\*Havre, Hamburg, and Antwerp.]

MANAOS	EXPORTS	BY	FIRMS

	Kilos.		Kilos.
Dusendschön & Co		Reeks & Astlett	
Witt & Co		Denis Crouan & Co Brocklehurst & Co	
Gordon & Co		Marius & Levy	
Neale & Staats	939,310	Sundry shippers	263,341
J. H. Andresen, Succ		Iquitos, transit	2,102,563
J. G. Arana & Hos			
Kahn, Polack & Co	247,188	Total	10,027,310

[Note.—The difference between the receipts at Manãos and the shipments from that port are accounted for chiefly by the fact that a certain amount of the rubber involved goes down to Pará and figures in the direct shipments from that port.]

THE firm of Witt & Co. ceased to exist on June 30, and has been succeeded by the firm of Scholz & Co., wherein Waldemar Scholz and Frederico Hartje are the general partners and Nicoláo Henrique Witt the silent partner.

#### London.

EDWARD TILL & Co. report stocks | July 118 .

20 11 11	1905.	1904.	1903.
	Pará sorts	_	_
	Borneo 41	29	19
LONDON .	Assam and Rangoon 10	9	7
	Penang 288	_	_
	Other sorts 198	268	198
	Total 537	306	224
	Pará	587	1328
LIVERPOO	L Caucho 266	318	273
	( Other sorts 467	709	460
	Total, United Kingdom1750	1920	5285
	Total, June 1	1667	2248
	Total, May 11415	1644	2539
	Total, April 1	1367	2525

#### PRICES PAID DURING JUNE.

	1905.	1904.	1903.
Pará fine, hard5/	7 @5/8	4/8 @4/101/	3/10 @3/1114
Do soft5/	534@5/ 834	4/ 71/2@4/ 91/2	3/101/2@4/ 11/2
Negroheads, scrappy3/	111/2@4/	3/ 71/2@3/ 9	3/81/2@3/10
	3 @3/ 434	2/ 81/ @2/1032	
Bolivian	5/ 7		2/5 @2/734
Caucho, ball 3/	514@3/6	3/ 23/@3/ 41/8	2/11 @2/11/4
		2/10 @2/11	2/4
Do tails	No sales	No sales	No sales

#### AUCTION SALES REPORT.

JULY 7.—The market for Pará has been quiet with few transactions and closes weak. Small sales of Bolivian fine spot at 5s. 7d. and entre fine at 5s. 5½d.; hard fine Pará spot at 5s. 6¾d @ 5s. 7d.; sellers of forward delivery at lower prices. Cametá sales down to 3s. 1½d. and Islands negroheads at 2s. 11d. At to-day's auction good Colombian was scarce and at fair demand, clean white scrap selling at 3s. 3½d. @ 1898-99 2100

3s. 434d.; mixed scrap 3s. 2d.; part dirty and soft, 3s. 3d. Mozambique reddish ball part unripe 3s. 10d. Lamu ball 3s. 7d. Madagascar fair to good pinky 3s. 7d. @ 3s. 7½d.; soft pinky Majunga 3s.

#### PLANTATION RUBBER.

June 23 Auction.—Ceylon and Straits: 32 packages offered and sold. Ceylon fine biscuits, duil to good pale, at 6s, 5d. @ 6s,  $7\frac{1}{4}d$ . [= $$1.60\frac{3}{4}$ ]. Straits sheet, darkish to pale, at 6s, 6d. @ 6s,  $7\frac{1}{4}d$ .; scrap fair to fine clean pale at 5s. 1d. @ 5s.  $5\frac{1}{4}d$ .; dirty scrap and biscuit at 4s.  $3\frac{1}{4}d$ . @ 4s. 10d. [Sales of fine hard cure rubber from Pará on spot at 5s, 8d. = $$1.37\frac{1}{6}$ .]

July 7 Auction.—Ceylon and Straits: 53 packages offered and only part sold at lower prices for biscuits and sheets. Privately sales have been made of good color at 6s, 3d. (@6s, 4d. [=\$1.54]; fine clean scrap at 5s, 51/4d (@5s, 51/4d, and mized scrap at 4s, 8d. (@5s, [Sales of fine hard cure rubber from Pará on spot at <math>[5s], [51/4d]. [\$1.34]4.]

#### I manna

EDMUND SCHLÜTER & Co, report [July 1] the following details of the arrivals of rubber (including Caucho) at Pará during the last two crop years ending June 30:

	Pará.	Caucho.	Total
In 1904-05	27,390	5,650	33,040
In 1903-04	26,105	4,440	30,545
Increase in 1904-05	1,285	1,210	2,495
The world's visible supply of Pa	oh arada	on Iune so	was:

The world's visible supply of Pará grade on June 30 was:

1905. 1904. 1903. 1902. 1901.

Tons . . . . . . 2601 2028 3335 \*3576 3045

[\*Including 200 tons in bankers' bands.]

Price, hard fine....., 5s. 6d. 4s. 9¼d. 3s. 11¼d. 2s. 11¼d. 3s. 9d.

The figures emphasize the fact [say Messrs. Schlüter] to which we have called attention in a previous circular, viz., the proportionately large increase in the production of Caucho and the proportionately small one of Pará. There are probably nowhere, not even in America, sufficiently large reserve stores to allow of any accumulation of supplies for some months to come; hence the value of Pará rubber will remain more or less high, the tendency being in favor of a lessened discount for the distant months as we approach them.

#### LONDON STOCKS OF AFRICAN RUBBER, JUNE 30.

1905 368	1902 543	1899 530
1904 560	1901 768	1898 368
1903 371	1900 777	1897 465

JOSEPH FYNNEY, who for a number of years has been connected with Messrs. Livesey & Co., has severed his relations with that firm and commenced business as an India-rubber merchant under the style of Joseph Fynney & Co., 11, Old Hall street, Liverpool.

#### Bordeaux.

#### PRICES [FRANCS PER KILO] JUNE 8.

Conakry niggers 11. @11.25	Bassam lumps 5.90@	6.10
Soudan twists 9.50@ 9.80	Bassam niggers 8.50@	
Soudan niggers, red10.70@11.	M'dg'car-Tamatave 9. @	9.50
Soudan niggers, white 10.25@10.50	Do Majunga 7. @	8.25
Cassamance A 7.80@ 7.90	Do Morondava 8.80@	9.10
Cassamance A M 6.80@ 6.90	Manicoba 8.80@	9.10
Java 8. @10.50	Mexique 8.80@	9.20
Lahou cakes 7.25@ 7.50	Guayaquil 9. @	9 20
Lahou niggers 10.30@10.60	Tonkin block 8.50@	9.
Lahou twists 9.50@ 9 80	Tonkin red 9.75@	

STOCKS this date about 41,526 kilograms.

# R. HENRY, SUCCESSEUR.

#### Lisbon Rubber Arrivals.

YEARS ending	g June 30.	Reporte	d by Marti	n Weinstein	& Co.:
YEARS.	Benguella.	Loanda.	Thimbles.	Other sorts.	Totals.
1904-05 ton:	1885	704	177	51	2817
1903-04	1818	909	143	66	2936
1902-03	843	1053	103	100	2099
1901-02	1206	680	Io8	98	2092
1900-01	1026	733	178		1937
1899-00	1893	703	293	**	2889
1898-99	2100	1002	170	**	3272

#### Antwerp.

TO THE EDITOR OF THE INDIA RUBBER WORLD: At the inscription sale of June 28, out of 263 tons offered, 218 were sold at prices showing an average decline of about 10 centimes (about 1 per cent.) on May figures. Considering the somewhat lower quotations prevailing for Pará sorts, as well as the small demand from manufacturers for that time of the year, the results realized were very satisfactory. Especially fine and well conditioned sorts maintained their values. The United States seemed not to have sent any buying orders worth mentioning. At the inscription sale on July 19 the exceptionally small quantity of 133 tons will be exposed, the most important lots being (with brokers' estimations in francs per kilogram):

25	tons	Uelé strips10.75			Mongalla strips	
7	6.6	Batouri 10.60	6	6.8	Flangi, red strips	8.50
- 6	6.0	Lac Leopold10.75	8	9.8	Upper Congo ball	

Since July 1 about 327 tons have been sold. Stocks in first hands are about 550 tons. The steamer Leopoldville from the Congo has brought about 407 tons.

C. SCHMID & CO., SUCCESSEURS.

Antwerp, July 14, 1905.

#### RUBBER ARRIVALS AT ANTWERP.

JUNE 27 .- By the Leopoldville, from the Congo:

Bunge & Co (Société Générale Africaine) kilos.	210,000	
Do	11,000	
Do Société A B I R	36,000	
Do(Chemins de fer Grand Lacs)	30,000	
Do(Comité Special Katanga)	9,000	
Do(Cie. du Kasai)	90,000	
Comptoir Commercial Congolals	4,000	
Société General de Commerce, (Alimaienne)	1,000	
Société Coloniale Anversoise(La Lulonga)	2,000	
Do(Belge du Haut Congo)	5,000	
Do	700	
L. & W. Van de Velde	1,000	
Cie Commerciale des Colonies(La Haut Sangha)	8,000	407,700

JULY 17.—By the Philippeville, from the Cor	igo:
Bunge & Co(A B I R) kilos	37,000
Do(Société Générale Africaine)	179,000
Do(Chemins de fer Grand Lacs)	10,800
Do (Comité Special Katanga)	2,800
Do (Société "La Kotto")	3,000
Do (Sultanats du Haut Ubangi)	20,700
Comptoir Commercial Congolais	4,200
M. S. Cols(Société Baniembe)	1,000
Do(Alima)	3,600

Société Coloniale Anversoise..... (Cie. du Kasai) 98,500 3,700 ................... ..... (Belge du Haut Congo) Do 10,400 Do G. & C. Kreglinger.....(Société La Lobay) 700 14,000 10,000 7,400 409,700

GRISAR & Co., so long established as rubber brokers, announce under date of July 1: "We beg to inform you that we have on this day granted power of attorney for our firm to Mr. Gustave Grisar, son of our partner, Mr. Max Grisar, and for several years a co-worker in our firm."

#### IMPORTS FROM PARA AT NEW YORK.

[The Figures Indicate Weights in Pounds.]

July 5 .- By the steamer Amasonense, from Manaos and Para:

IMPORTERS.	Fine.	Medium.	Coarse.	Caucho.	Total.
New York Commercial Co.	16,100	3,700	16,000	4,000=	39,800
Poel & Arnold	****		52,100	6,100=	58,200
A. T. Morse & Co	1,000	****	36,800	1,000=	38,800
General Rubber Co	2,500	400	21,600	8,300=	32,800
Neale & Co	9,800	1,300	11,400	=	22,500
G. Amsinck & Co	7,300		5,000	=	12,300
Lionel Hagenaers & Co.,	4,700	****	1,200	=	5,900
Hagemeyer & Brunn	2,000	1,400	****	• • • • • =	a 3.400
Total	43,400	6,800	144,100	19,400=	213,700

July 17 .- By the steamer Cearense, from Pará :

New York Commercial Co. A. T. Morse & Co	13,600	2,600 300	37,000 42,300	16,400=	53,200 59,400
Poel & Arnold	****		39,400	=	39,400
Lawrence Johnson & Co.	4,400	2,300	2,600	=	9,300
Hagemeyer & Brunn	2,100	*****		=	5,700
General Rubber Co		****		6,300=	6,300

Total.. .... 20,500 5,200 124,900 22,700= 173,300

July 24.-By the steamer Hubert, from Manaos and Para:

New York Commercial Co.	53,800	17,100	43,100	3,800=	117,800
A. T. Morse & Co	4,900	700		5,800==	45,600
Poel & Arnold	3,600	300	34,100	2,400=	46,400
General Rubber Co	y00	100	200	37,500=	38,700
G. Amsinck & Co	17,800		6,500	****	24,300
Neale & Co	5,100	600	1,700	=	7,400
Lionel Hagenaers & Co	6,000		1,100	=	7,100
Edmund Reeks & Co		****		4,200=	4,200

Total...... 92,100 18,800 120,900 53,700= 285,500

[Norn.-The steamer Dominic, from Pará, is due at New York, August 4, with 100 tons Rubber. 1

# PARA RUBBER VIA EUROPE.

OTHER ARRIVALS IN NEW YORK.	JULY 5 By the Georgic=Liverpool:
	J. H. Rossbach & Bros 23

PARA RUBBER VIA EUROPE.	OTHER ARRIVALS IN NEW YORK.	JULY 5.—By the Georgic=Liverpool:
POUNDS	CENTRALS.	J. H. Rossbach & Bros
JUNE 26 By the Maracas=Cuidad Bolivar:	JUNE 26By the Bayamo=Tuspan:	JULY 5By the Sarnia=Colombia:
Thebaud Brothers (Fine) 10,000 Thebaud Brothers (Coarse) 2,500 Middleton & Co. (Coarse)	H. Marquardt & Co	K. Mandell & Co
JUNE 29.—By the Oceanic=Liverpool: A. T. Morse & Co. (Coarse)	Manhattan Rubber Mfg. Co 2,200	A. S. Lascellas & Co
A. I. Morse & Co. (Coarse)	JUNE 26By the Altai=Colombia:	JULY 5.—By the Advance=Colon:
JUNE 30.—By the Seguranea=Colon: F. Rosenstein & Co. (Fine)	D. A. De Lima & Co	G. Amsinek & Co
R. D. Evans (Fine)	Regers & Heinlein   1,000   United Fruit Co.   700   Isaac Brandon & Bros   700   A. D. Straus & Co.   600   5,700	Lawrence Johnson & Co
JULY 7By the Majestic=Liverpool:	JUNE 27.—By the Mesaba=London:	Dumarest Bros. & Co 2,700
Poel & Arnold (Caucho) 43,000		A. Santos & Co
JULY 20 By the Grenada=Culdad Bolivar:	JUNE 30.—By the Seguranea=Colon:	De Sola & Pardo
Thebaud Brothers (Fine)	Meyer Hecht	Isaac Brandon & Bres
Middleton & Co. (Coarse) 4,500 G. Amsinck & Co. (Coarse) 6,000 37,000	Isaac Branden & Bros	Hirzel, Feltman & Co
July 22.—By the Campania=Liverpool:	Harburger & Stack 2,000 Graham Hinkley & Co 1,000	Hirsch & Kaiser
New York Commercial Co. (Fine) 9,000 A. T. Morse & Co. (Coarse) 4,800 13,600	E. N. Tibbals Co 600	A. D. Hitch & Co 9,000 American Commercial Co 11,500 72,000

JULY 6.—By the Seneca=Tampico: For Havre	69,000			Pierre T. Betts	
JULY 8.—By the Yucatan=Mexico: H. Marquardt & Co		JULY 8.—By the La Gascoyne=Havre.	30,000	Windmuller & Reolker	
Harburger & Stack		George A. Alden & Co	17,000	Heabler & Co	
JULY 8By the Barbarossa Bremen:	6,800	Poel & Arnold	65,000	JULY 7.—By the Lowther Castle=Singapo Robert Branss & Co	re:
J. H. Rossbach & Bros  JULY &.—By the El Dorado=New Orleans:	13,500	JULY 5.—By the Peninsula=Lisbon: Poel & Arnold		Heabler & Co	
Manhattan Rubber Mfg. Co 2,500		General Rubber Co	89,000	Pierre T. Betts	1,010,000
G. Amsinek & Co	6,500	A. T. Morse & Co  JULY 8.—By the La Savoic=Havre.	11,500	JULY 12.—By the Hudson=Singapore:           Heabler & Co.         210,000           J. W. Phyfe & Co.         200,000	
JULY 10.—By the St. Louis=London: Hirsch & Kaiser		George A. Alden & Co 7.000	11 500	Robinson & Taliman. 200,000   Poel & Arnold 185,000	
J. H. Rossbach & Bros 15,500	45,500	JULY 8.—By the Lucania=Liverpool:	11.500	Wallace L. Gough	955,000
July 10.—By the Minnchaha=London: General Rubber Co	15,500	George A. Alden & Co 6.000 A. T. Morse & Co 2,500	8,500	JULY 17.—By the Indrani=Singapore: Robert Branss & Co	
July 12.—By the Allianca=Colon: G. Amsinck & Co. 4,900		JULY 11By the Vaderland=Antwerp:	et eee	J. W. Phyfe & Co	
G. Amsinek & Co		July 13.—By the Pennsylvania Hamburg	35,000	Robinson & Tallman 85,000	485,000
A. Rosenthals Sons 1,200		Poel & Arnold		GUTTA-PERCHA AND BAL	ATA.
American Trading Co	14,100	George A. Alden & Co	56,000	JUNE 28.—By the Schuylkill=Singapore:	POUNDS.
JULY 13.—By the Alleghany=Colombia: Banco de Exportasos 1,500		General Rubber Co 45,000	47,500	Winter & Smillie	6,000
G. Amsinek & Co		JULY 17.—By the La Bretagne= Havre:	47,000	JUNE 30.—By the Waldersee=Hamburg: To Order	7,000
Punderford & Co	4,800	General Rubber Co	27,000	JULY 7.—By the Lorther Castle=Singapor	
JULY 14.—By the Monterey=Mexico: B. Steiger & Co		JULY 17.—By the Elruria=Liverpool: George A. Alden & Co 11,500		July 8.—By the Batavia=Hamburg:	30,000
E. Steiger & Co			23,000	To Order	13,500
American Trading Co 500  JULY 17.—By the Protous=New Orleans:	4,000	JULY 18.—By the Kroonland=Antwerp: George A. Alden & Co 55.000		JULY 13.—By the Pennsylvania=Hamburg To Order	7,000
A. T. Morse & Co. 4,500 Manhattan Rubber Mfg Co. 500		Winter & Smillie 9,000  JULY 21.—By the Ballic=Liverpool:	64,000	JULY 17By the Indrant=Singapore:	10.000
Eggers & Heinlein 500	5,500	A. T. Morse & Co	30.500	D. Brandt & Co  JULY 21.—By the Rhactia=Hamburg:	13,000
JULY 17.—By the Minnetonka=London; General Rubber Co	20,000	July 21.—By the Rhaetia=Hamburg:	00,000	John Kronke	6,500
JULY 19By the Sibiria=Colombia :		A. T. Merse & Co	22,500	BALATA.  JUNE 30.—By the Parina = Demerara, etc.:	
Lawrence Johnson & Co		Henry A. Gould Co	4,500	Charles P. Shilstone       3,500         Frame & Co       2,500         Maitland, Coppell & Co       1,500	7 P.O.O.
Silva Bussenius & Co		EAST INDIAN.		July 3.—By the Umbria=Liverpool:	7,500
JULY 21.—By the Carib II=Truxille:	7,400	JUNE 24.—By the Crostafels=Calcutta;		Henry A. Gould	8,000
Eggers & Heinlein	9,000	George A. Alden & Co  June 27.—By the Mesaba=London:	8,500	George A. Alden & Co	2,000
JULY 21.—By the City of Savannah=Colon:	9,000	George A. Alden & Co	9,500	JULY 19.—By the Korona=Demarara: Charles P. Shilstone	6,000
Hirzel, Feltman & Co		JUNE 28 By the Schuylkill=Singapore:	0,000	JULY 20 By the Grenada=Cuidad Boliva	r:
Piza, Nephews & Co		Poel & Arnold 22 500 Robert Branss & Co 22,500 Pubber Trading Co 10 000		Thebaud Brothers	15,000
Dumarest Bros. & Co		Rubber Trading Co		CUSTOM HOUSE STATISTI	CS.
A. Santos & Co		Winter & Smillie 33,000	138,000	PORT OF NEW YORK-JUNE.	
W. R. Grace & Co		JULY 3.—By the Umbria=Liverpool: Poel & Arnold	4,500		VALUE. 500,887
A. Rosenthal's Sons. 1,000 Isaac Kubie & Co. 500 Lanman & Kemp. 500	35,400	JULY 5 By the Gordon Castle=Calcutta:	*,500	India-rubber	21,837 63,242
JULY 22.—By the Esperanza=Mexico:	3,100	Poel & Arnold 13,000 A. T. Morse & Co 7,000	20,000		,585,466
E. Steiger & Co		JULY 7.—By the Lowther Castle=Singapore Poel & Arnold	:	Exports:	ace per
W. L. Wadleigh	5,200	Robert Branss & Co 25,000	59,000	India-rubber	\$63,277 45,562
JULY 22.—By the El Monte=New Orleans:	0,200	July 12.—By the Hudson=Singapore: Poel & Arnold		Rubber Serap Imported 722,835	\$49,191
July 24.—By the Finance=Colon:	2,500	JULY 15.—By the Philadelphia=London:	52,000	BOSTON ARRIVALS.	
Hirzel. Feltman & Co 5,500		Poel & Arnold	4,500	P	OUNDS,
Mann & Emdon	8,600	JULY 17.—By the Indrani=Singapore: Pierre T. Betts	7,000	JUNE 3.—By the Sachem=Liverpool: George A. Alden & Co.—African	12,330
AFRICANS.		JULY 19.—By the Crosby Hall=Calcutta:		JUNE 13.—By the Devonian=Liverpool:	14 000
	THDS.	George A. Alden & Co	6,500	George A. Alden & Co.—African  June 21.—By the Canadian=Liverpool:	16,792
Wallace L. Gough	1,500	JULY 21.—By the Carpathia=Liverpool: Poel & Arnold	2,500	George A. Alden & Co.—African	24,067
JUNE 27.—By the Zeeland=Antwerp. Rubber Trading Co	3,500	GUTTA-JELUTONG.		JUNE 30.—By the Invernia=Liverpool: J. E. Odell.—African	4,425
JUNE 29By the Oceanic=Liverpool:		JUNE 28.—By the Schuyllill =Singapore:		Total	58,214
A. W. Brunn 2,500	11,500	Poel & Arnold		[Value, \$40,191.]	

# EXPORTS OF INDIA-RUBBER FROM PARA AND MANAOS (IN KILOGRAMS).

(INCLUDING IQUITOS) DURING THE FIRST HALF OF 1905

EXPORTERS.	UNITED STATES.					EUROPE.				TOTAL	
	FIWR.	MEDIUM.	COARSE.	CAUCHO.	TOTAL.	PINE.	MEDIUM.	COARSE.	CAUCHO.	TOTAL.	
Cmok, Schrader & Co. )	1,231,127	338,542	708,991	392,781	2,671,441	2,102,337	238,813	555,832	1,264,202	4,161,184	6,832,62
Adelbert H. Alden	r 222 286	329,840	718,107	246 120	2,626,472	447,880	77,878	148,271	177,905	851,934	3,478,40
Witt & Co		157,980	231,572	375,800		550,565	93,030		309, 163		2.575,33
Da Costa & Co		15,150	389,422			268,536			218,766		1,260,51
Gordon & Co	495,134	98,001	145,084	243,235	981,454		20,370	*/3:4//	210,700	-	981,45
Neale & Staats		31,648	208,124	12,338	437,242		30,933	60,782	227,802	501,024	939,16
. Marques & Co			116,611	6,254	219,988	176,179	7,253	92,379	28,255	304,066	524,05
R. Suarez & Co		3,400	110,011	0,254	219,900	349,770	2,400	61,631	41,067	454,868	454,86
F. C. Arana	_	_	51	100,940	100,001	20,583	3,256	3,992	106.993	134,824	235,81
Pires, Telueira & Co		_	49,595	100,940	118,558	75,641	123	31,661	2,216	100,641	228,10
H. Andresen, Successors			6,749	8,058	32,768	62,020	25,043	31,981	28,791	147,844	180,61
Shurst Brocklehurst & Co	13,000	4,353	0,749	0,050	32,700	02,029	25,043				
Brocklehurst & Co	-	-	2,700		2,700	99,350	7,503	12,966	40,115	159,934	162,63
Cahn, Polack & Co	_		_	_	_	70,836	13,340	37,796	44,815	166,787	166,78
Kanthack & Co		6,625	7,813		54,934	19,546	1,615	6,515	930	28,606	
Denis Crouan & Co		0,025	7,013	21,959	34,934	,32,758	8,723		5,003		
A. Mendes & Co		336	45,696		49,299	.32,750	-,7-3	10,555	3,003	371039	49,29
Marius & Levy		330	45,090	_	44,299	13,790	2,465	2,258	26,233	44.746	44.74
ulz Schill & Sobrinhos				_	_	25,333	5,102	8,183	3,655	42,273	9 42,27
3. A. Antunes & Co		730	655	11,763	13,739		320	1,320	17,726	20,646	34,38
		1,440	1,920	4,889	16,729	1,200	3.00	1,320	7,720	20,040	16,720
Reeks & Astlett	17,287	4,870	8,718	4,009	30,875	39,630	1,996	9,176		78,918	109,79
Direct from Iquitos		169		10,400	28,162	247,618	22,488	279,655	726,383		1,304.30
offect from Iquitos	0,233	109	11,351	10,409	20,102	247,010	22,400	*/9,000	720,303	-,-/0,144	1,304.30
Total January-June, 1905.	4 264 778	006 002	2 652 550	1,501,700	9,415,670	4 785 078	e68 657	1 604 047	2 208 226	10,346,908	10.762.57
Total January-June, 1905.				1,000,308						8,408,790	
Total January-June, 1903.									2,282,155		
Total January-June, 1903.									1,567,998		
Total January-June, 1901.										7,476,380	

# OFFICIAL STATISTICS OF CRUDE INDIA-RUBBER (IN POUNDS).

UNITED STATES.				GREAT BRITAIN.					
MONTHS.	· IMPORTS.	EXPORTS.	HET IMPORTS.	MONTHS.	IMPORTS.	EXPORTS.	NRT IMPORTS		
May, 1905	3,532,513 32,606,023	219,213 1,134,713	3,313,300 31,471,310	May, 1905	6,079,584 21,776,608	2,590,784 12,835,096	3,488,800 8,941,512		
Five months, 1905 Five months, 1904 Five months, 1903		1,353,926 1,461,909 1,355,007	34,784,610 30,532,514 23,860,759	Five months, 1905 Five months, 1904 Five months, 1903	27,856,192 26,208,896 24,886,400	15,425,880 15,310,070 17.354.512	12,430,312 10,898,826 7.531,888		
6	ERMANY.			1	ITALY.				
MONTHS.	IMPORTS.	BEFORTS.	NET IMPORTS.	MONTHS.	IMPORTS.	EXPORTS.	NET IMPORTS.		
May, 1905 January-April	4,108,500 14,879,480	1,239,040 4,874,540	2,869,460 10,004,940	May, 1905	200,640 533,280	46,640 70,400	154,000 462,880		
Five months, 1905 Five months, 1904 Five months, 1903	18,987,980 15,022,260 16,059,120	6,113,580 4,284,280 6,089,820	12,874,400 10,737,980 9,969,300	Five months, 1905 Five months, 1904 Five months, 1903	733,920 738,100 812,020	117,040 49,280 26,400	616,880 688,820 785,620		
-	FRANCE.*			AUST	RIA-HUNG	ARY.			
MONTHS.	IMPORTS.	EXPORTS.	NET IMPORTS.	· MONTHS,	IMPORTS.	EXPORTS.	NRT IMPORTS.		
May, 1905	2,142,140 10,216,580	1,185,580 5,599,000	956,560 4,617,580	May, 1905 January-April	337,920 980,760	9,680 2,860	328,240 977,900		
Five months, 1905 Five months, 1904 Five months, 1903	12,358,720 9,274,320 6,804,160	6,784,580 5,946,820 3,879,480	5,574,140 3,327,500 2,924,680	Five months, 1905 Five months, 1904 Five months, 1903	1,318,680 1,273.580 1,294,700	12,540 10,340 12,320	1,306,140 1,263,240 1,282,380		
В	ELGIUM.								
MONTHS.	IMPORTS.	EXPORTS.	NET IMPORTS	Nore - German	statistics includ	le Gutta-percha	Ralata		
May, 1905	1,109,642 6,272,223	1,242,245 4,076,729	[‡132,603] 2,195,494						
Five months, 1905 Five months, 1904 Five months, 1903	7,381,865 7,963,093 6,513,084	5,318,974 6,306,161 4,902,935	2,062,891 1,656,932 1,610,149	*General Commerce.	†Special Comm		Net Exports.		

